

**COGNEX**

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# In-Sight<sup>®</sup> 2000 Series Vision Sensor

Reference Guide

09/26/2017

Version: 5.5.0.44

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# Regulations/Conformity

Safety and Regulatory	
Manufacturer	Cognex Corporation One Vision Drive Natick, MA 01760 USA
European Compliance 	<p>In-Sight 2000 Series Vision Sensor: Regulatory Model R00039 In-Sight 2000 Mini Series Vision Sensor: Regulatory Model 1ABD</p> <hr/> <p> <b>CAUTION:</b> This is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.</p> <hr/> <p>The CE mark on the product indicates that the system has been tested to and conforms with the provisions noted within the 2014/30/EU Electromagnetic Compatibility Directive and the 2011/65/EU RoHS Directive. For further information, please refer to the Cognex online support site: <a href="http://www.cognex.com/Support">http://www.cognex.com/Support</a> or contact: Cognex Corporation, One Vision Drive Natick, MA 01760 USA. Cognex Corporation shall not be liable for use of our product with equipment (i.e., power supplies, personal computers, etc.) that is not CE marked.</p>
FCC Class A Compliance Statement 	<p>FCC Part 15, Class A</p> <p>This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference; and (2) this device must accept any interference received, including interference that may cause undesired operation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at their own expense.</p>
KCC 	<p>MSIP-REM-CGX-IS2000 MSIP-REM-CGX-DM260</p>
Canadian EMC Compliance	This Class A digital apparatus complies with Canadian ICES-003. Cet appareil numérique de la classe A est conforme à la norme NMB-003 du Canada.
UL and CUL NRTL Statement 	<p>UL 60950-1, 2nd Edition, 2014-10-14 CAN/CSA C22.2 No. 60950-1-07, 2nd Edition, 2014-10</p>

## China RoHS



Part Name 部件名称	Hazardous Substances 有害物质					
	Lead (Pb) 铅	Mercury (Hg) 汞	Cadmium (Cd) 镉	Hexavalent Chromium (Cr (VI)) 六价铬	Polybrominated biphenyls (PBB) 多溴联苯	Polybrominated diphenyl ethers (PBDE) 多溴二苯醚
Regulatory Model R00039 Regulatory Model 1ABD	X	O	O	O	O	O

This table is prepared in accordance with the provisions of SJ/T 11364.  
这个标签是根据SJ/T 11364 的规定准备的。

O: Indicates that said hazardous substance contained in all of the homogeneous materials for this part is below the limit requirement of GB / T26572 - 2011.  
表示本部件所有均质材料中含有的有害物质低于GB / T26572 - 2011 的限量要求。

X: Indicates that said hazardous substance contained in at least one of the homogeneous materials used for this part is above the limit requirement of GB / T26572 - 2011.  
表示用于本部件的至少一种均质材料中所含的危害物质超过GB / T26572 - 2011 的限制要求。

## For European Community Users

Cognex complies with Directive 2012/19/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 4 July 2012 on waste electrical and electronic equipment (WEEE).

This product has required the extraction and use of natural resources for its production. It may contain hazardous substances that could impact health and the environment, if not properly disposed.

In order to avoid the dissemination of those substances in our environment and to diminish the pressure on the natural resources, we encourage you to use the appropriate take-back systems for product disposal. Those systems will reuse or recycle most of the materials of the product you are disposing in a sound way.



The crossed out wheeled bin symbol informs you that the product should not be disposed of along with municipal waste and invites you to use the appropriate separate take-back systems for product disposal.

If you need more information on the collection, reuse, and recycling systems, please contact your local or regional waste administration.

You may also contact your supplier for more information on the environmental performance of this product.

# Precautions


Observe these precautions when installing the Cognex product, to reduce the risk of injury or equipment damage:

- This device requires the use of a UL or NRTL listed power supply rated and marked as an Limited Power Source (LPS) or NEC Class 2.
- To reduce the risk of damage or malfunction due to over-voltage, line noise, electrostatic discharge (ESD), power surges, or other irregularities in the power supply, route all cables and wires away from high-voltage power sources.
- Do not install Cognex products where they are directly exposed to environmental hazards such as excessive heat, dust, moisture, humidity, impact, vibration, corrosive substances, flammable substances, or static electricity.
- Do not expose the image sensor to laser light; image sensors can be damaged by direct, or reflected, laser light. If your application requires the use of laser light that may strike the image sensor, a lens filter at the corresponding laser's wavelength is recommended. Contact your local integrator or application engineer for suggestions.
- Changes or modifications not expressly approved by the party responsible for regulatory compliance could void the user's authority to operate the equipment.
- Cable shielding can be degraded or cables can be damaged or wear out more quickly if a service loop or bend radius is tighter than 10X the cable diameter. The bend radius must begin at least six inches from the connector.
- This device is a business-use (Class A) EMC-compliant device. The seller and user are advised to be aware of this fact. This device is intended for use in areas outside the home.
- This device should be used in accordance with the instructions in this manual.
- Applicable national and local wiring standards and rules must be followed.
- All specifications are for reference purpose only and may be changed without notice.

# Symbols


The following symbols indicate safety precautions and supplemental information.

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 **WARNING:** This symbol indicates the presence of a hazard that could result in death, serious personal injury or electrical shock.


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 **CAUTION:** This symbol indicates the presence of a hazard that could result in property damage.


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 **Note:** Notes provide supplemental information about a subject.

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 **Tip:** Tips provide helpful suggestions and shortcuts that may not otherwise be apparent.

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# Introduction

The In-Sight<sup>®</sup> 2000 is a compact, network-ready, stand-alone machine vision sensor used for automated inspection and measurement applications on the factory floor. All models can be easily programmed remotely over a network using an intuitive user interface.

## Support



Resources available to assist you in using the vision sensor:

- The *In-Sight<sup>®</sup> Explorer Help* and *EasyBuilder Help* files, provided with In-Sight Explorer software.
- The In-Sight online support site: <http://www.cognex.com/Support/InSight>.

## Standard Components

**Note:**



- Cables are sold separately.
- ⓘ
- Some vision sensor models are shipped without LED light and lens.
  - If any of the standard components appear to be missing or damaged, immediately contact your Cognex Authorized Service Provider (ASP) or Cognex Technical Support.

Product	Components
	<p>In-Sight 2000 Vision Sensor</p> <ol style="list-style-type: none"> <li>1. Optics module, featuring high brightness white LED ring light and 8mm lens</li> <li>2. Main module, including sensor and CPU</li> <li>3. I/O connector module</li> </ol>
	<p>In-Sight 2000 Mini Vision Sensor</p> <ol style="list-style-type: none"> <li>1. Optics module, featuring white LED light and liquid lens with auto-focus capability</li> <li>2. Main module, including sensor and CPU</li> <li>3. I/O connector module</li> </ol>


## Options and Accessories

### In-Sight 2000 Vision Sensor Lenses, Lights, Filters and Light Cover





#### Lens Options

Lens, M12, 3.6mm (LM12-03-01)	
Lens, M12, 6 mm (LM12-06-01)	
Lens, M12, 8 mm (LM12-08-01)	
Lens, M12, 12 mm (LM12-12-01)	
Lens, M12, 16 mm (LM12-16-01)	
Lens, M12, 25 mm (LM12-25-01)	
Lens Spacer, M12, 16 mm (LM12-SPACER-16-0)	
Lens Spacer, M12, 25 mm (LM12-SPACER-25-01)	

#### Lights

High Brightness Red LED Ring Light (IFS-2000-HBRING-RD)	
High Brightness White LED Ring Light (IFS-2000-HBRING-WH)	
High Brightness Blue LED Ring Light (IFS-2000-HBRING-BL)	
High Brightness Near Infrared LED Ring Light (IFS-2000-HBRING-IR)	

#### Filters and Light Cover

Red Bandpass Filter, 635nm (IMRF-2000-BP635)	
Blue Bandpass Filter, 470nm (IMBF-2000-BP470)	
IR Bandpass Filter, 850nm (IMIF-2000-BP850)	
Polarizer Cover (IMPF-2000-POLAR)	

Replacement Ring Light Cover (IFS-2000-HBRING-CV)	
Ring Light Clear Cover (IFS-2000-HBRING-CC)	

## In-Sight 2000 Mini Vision Sensor Lights, Filters and Light Cover



### Lights

Red LED Light for 6.2 mm Lens (DM150-LED-RED)	
White LED Light for 6.2 mm Lens (DM150-LED-WHT)	
Blue LED Light for 6.2 mm Lens (DM150-LED-BLU)	
High Powered Red LED Light for 16 mm Lens (DM260-LED-RED-HP)	
High Powered White LED Light for 16 mm Lens (DM260-LED-WHT-HP)	

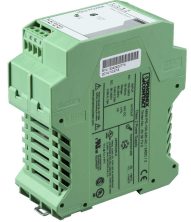

### Filters and Light Cover

Blue Bandpass Filter (DM150-BP470)	
Red Bandpass Filter (DM150-BP635)	
Clear Lens Cover for 6.2 mm Lens (DM150-CVR-CLR)	
Clear Lens Cover for 6.2 mm Lens, ESD safe (DM150-CVR-ESD)	
Polarized Front Cover for 6.2 mm Lens (DM260-LENS-62CVR-F)	
Extended Lens Cover for 16 mm Lens, Un-polarized (DM260-LENS-16CVR)	
Extended Lens Cover for 16 mm Lens, Half-polarized (DM260-LENS-16CVR-P)	
Extended Lens Cover for 16 mm Lens, Fully polarized (DM260-LENS-16CVR-F)	




## Cables

Breakout Cable/5M/M12-12 to Flying Lead (CCB-PWRIO-05)	
Breakout Cable/10M/M12-12 to Flying Lead (CCB-PWRIO-10)	
Breakout Cable/15M/M12-12 to Flying Lead (CCB-PWRIO-15)	
Ethernet Cable/2M/M12-8 X-Coded to RJ-45 (CCB-84901-2001-02)	
Ethernet Cable/5M/M12-8 X-Coded to RJ-45 (CCB-84901-2001-05)	
Ethernet Cable/10M/M12-8 X-Coded to RJ-45 (CCB-84901-2001-10)	
Ethernet Cable/15M/M12-8 X-Coded to RJ-45 (CCB-84901-2001-15)	
Ethernet Cable/30M/M12-8 X-Coded to RJ-45 (CCB-84901-2001-30)	

## Power Supplies

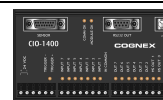
Cognex 24VDC Power Supply (ACC-24I)	
North America Power Cord (CBLI-24VDUS)	
Japan Power Cord (CBLI-24VDJP)	
United Kingdom Power Cord (CBLI-24VDUK )	
Europe Power Cord (CBLI-24VDEU)	

## Mounting Brackets

Universal mounting bracket (DM100-UBRK-000)	
Pivot mounting bracket (DM100-PIVOTM-00)	
Flat Surface Mounting Plate Adapter (BKT-2000-ADAPT-00)	

## I/O Modules

In-Sight CIO-1400 I/O Expansion Module (CIO-1400)<sup>1</sup>



<sup>1</sup> The CIO-1400 I/O expansion module only supports In-Sight 2000 series vision sensors with firmware version 5.3.0 and higher.

## Connectors and Indicators



Connector	Function
Ethernet connector (left)	Connects the Ethernet cable. For more information, refer to <a href="#">Ethernet Cable Specifications on page 48</a> .
Power, I/O and RS-232 connector (right)	Connects the Breakout cable, which provides connections to an external power supply, the acquisition trigger input, general-purpose inputs, high-speed outputs, and RS-232 serial communications. For more information, refer to <a href="#">Breakout Cable Specifications on page 47</a> . Alternately, this connector is used to attach the I/O Module cable to a compatible In-Sight I/O module, which adds general-purpose discrete I/O. For more information, refer to <a href="#">I/O Module Cable Specifications on page 49</a> .



Indicator	Function
	Power LED The green LED illuminates to indicate that the vision sensor is powered on.
	Status LED Yellow when active. User-configurable (LED 5 Yellow).
	Pass/Fail LED Green (pass) or red (fail) when active. User configurable (LED 4 Green/LED 4 Red).
	Network LED The yellow LED flashes to indicate network activity.
	Error LED Red when active.
	Trigger button Manually triggers an image acquisition when the vision sensor is either: <ul style="list-style-type: none"> <li>• Online and the Trigger type is configured as Manual</li> <li>• Offline</li> </ul>
	Tune button Unsupported.

# Installation

This section describes the connection of the vision sensor to its standard components and accessories. For a complete list of options and accessories, contact your Cognex sales representative.

**Note:**

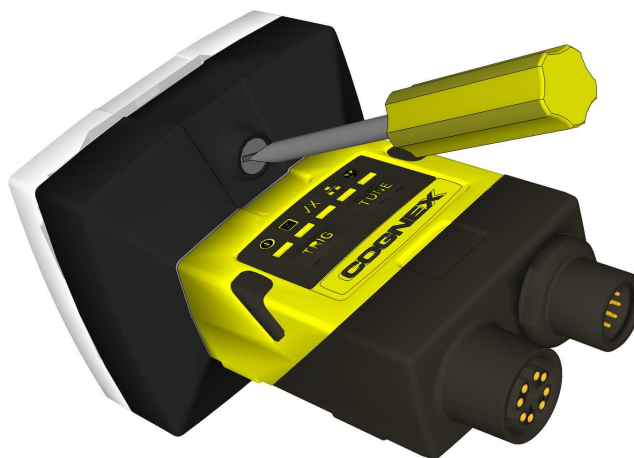
- Cables are sold separately.
- If any of the standard components appear to be missing or damaged, immediately contact your Cognex Authorized Service Provider (ASP) or Cognex Technical Support.

**CAUTION:** All cable connectors are “keyed” to fit the connectors on the vision sensor; do not force the connections or damage may occur.

## Install the In-Sight 2000 Vision Sensor

### Set the Focus Position

Adjust the focus on the back of the light module. Turn the screw clockwise to focus at a shorter distance, and counter-clockwise to focus at a longer distance.

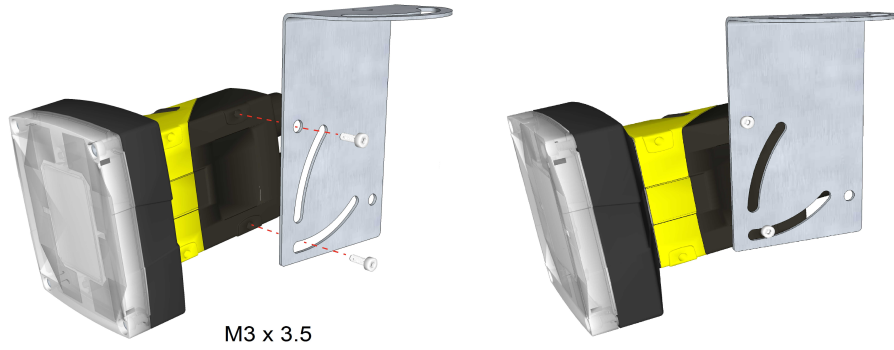


## Mount the Vision Sensor

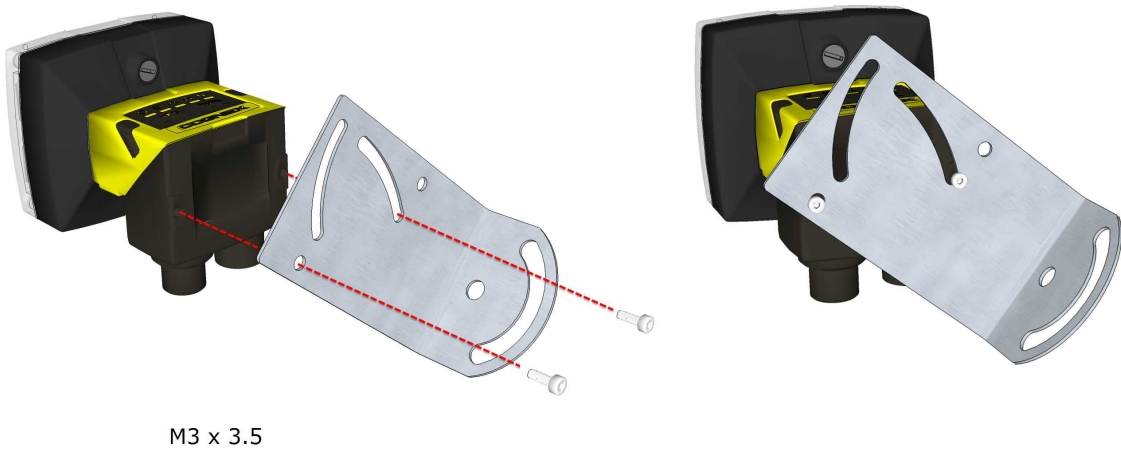
Mounting the vision sensor at a slight angle (15°) can reduce reflections and improve reader performance.

### In-line Configuration

Use the universal mounting bracket (BKT-2000-UNIV-000) with the mounting holes on the I/O connector module.



### Right-Angle Configuration





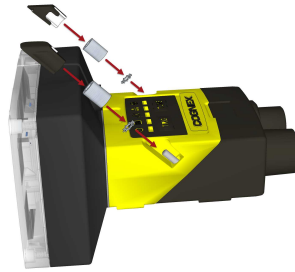
## In-Sight 2000 Mounting Configuration

Perform the following steps to change between in-line and right-angle configuration.

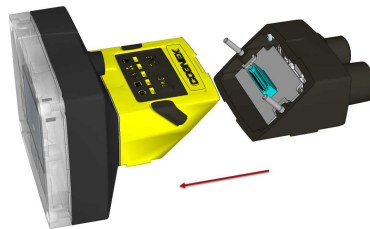
**Note:** Switching between in-line and right-angle configuration is recommended only up to 10 times in the lifetime of the vision sensor.

**WARNING:** Make sure that no electrostatic charges are applied to the PCB (e.g. wear ESD shoes). If the main module is separated from the I/O connector module, make sure to reassemble them correctly. Otherwise, the IP rating can be compromised.

1. Verify that the 24VDC power supply being used is unplugged and not receiving power.
2. Carefully remove the screw covers, threaded nuts and washers.



3. Detach the main module and the I/O connector module by firmly pulling them apart.



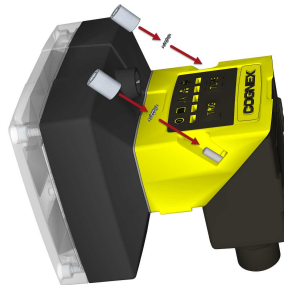
4. Change the orientation.



5. Reattach the I/O connector module to the main module.

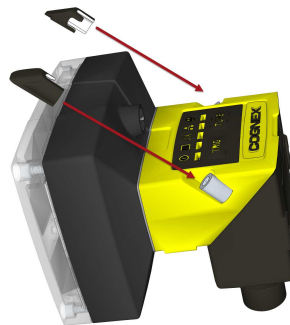


6. Reinstall the washers and loosely fasten the modules together with the two T10 cap nuts, but do not tighten.



7. After each cap nut has been fastened, torque to 0.12 Nm (1.06 in-lb) and reinstall the screw covers.

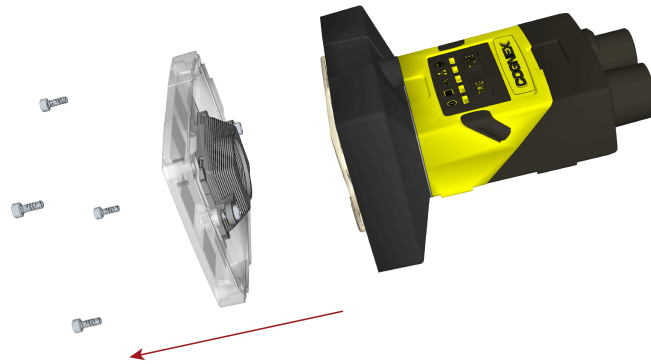
**Note:** There are unique left and right screw covers. Make sure to attach them correctly.



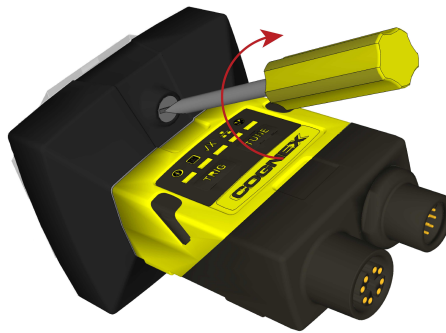
8. Restore power to the 24VDC power supply and turn it on if necessary.

## Replace the M12 Lens

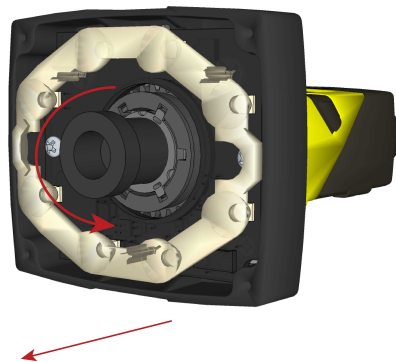
1. Verify that the 24VDC power supply being used is unplugged and not receiving power.
2. Remove the four screws and the front cover from the optics module.



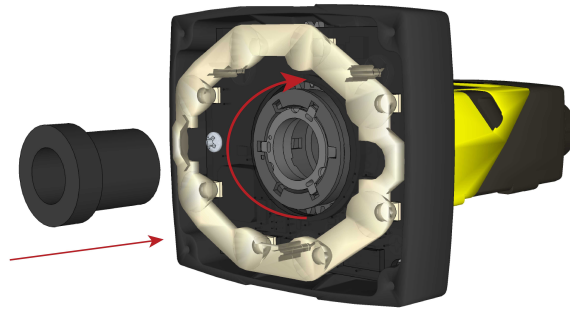
3. Move the lens to the furthest out position by turning the screw on the back of the light module clockwise.



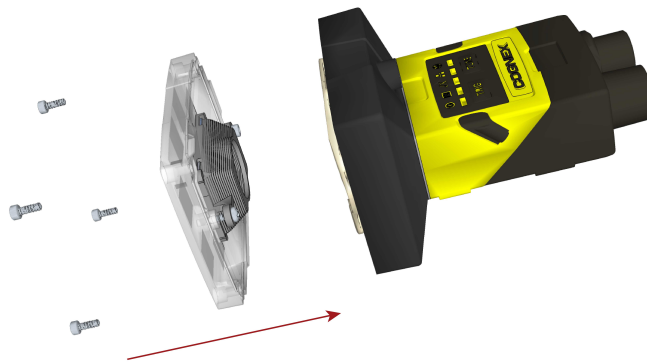
4. Using your fingers, turn the lens counter-clockwise to remove the lens.



5. Insert the new lens and using your fingers, turn it clockwise to tighten the lens.



6. Reattach the front cover. Tighten all four screws using a torque wrench; the maximum torque is 0.2 Nm (1.77 in-lb).

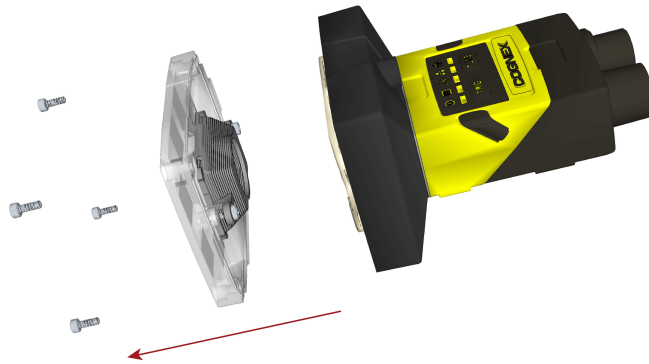


7. Restore power to the 24VDC power supply and turn it on if necessary.

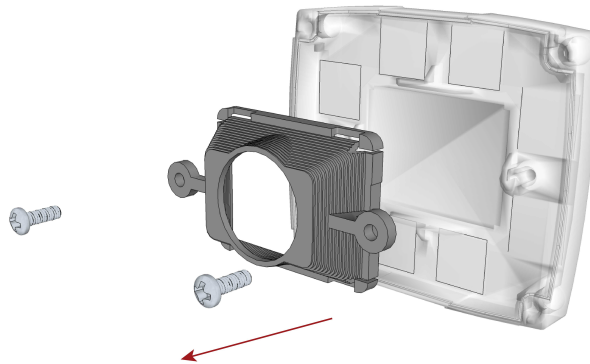
## Install the Lens Filter Accessory

Lens filters can be used to increase the contrast of images and improve the ability of the vision sensor to distinguish desired characteristics. Lens filters are available for purchase as an accessory.

1. Verify that the 24VDC power supply being used is unplugged and not receiving power.
2. Remove the four screws and the front cover from the optics module.

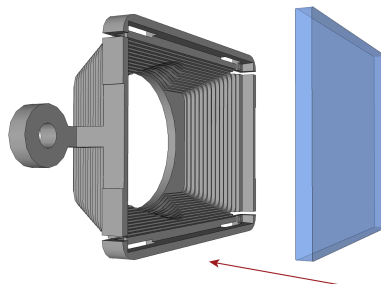


3. Unscrew the two screws on the filter holder and remove the filter holder from the front cover.

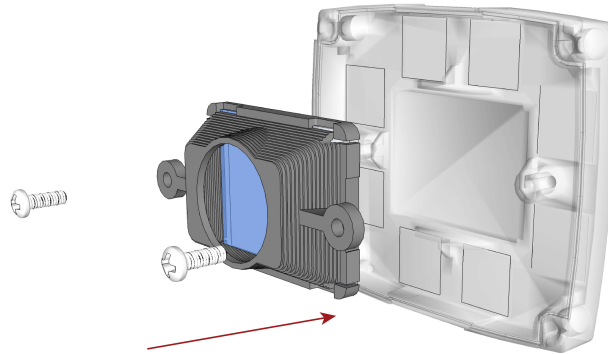


4. Hold the filter by the sides, then push the filter in until it is sitting firmly against the filter holder.

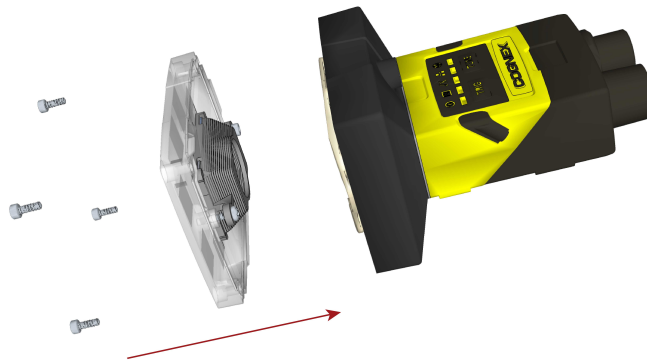
**Note:** Wear gloves when installing the filter to prevent leaving fingerprints on the surface of the filter.



5. Reinstall the filter holder back to the front cover, tightening the screws until they stop turning.



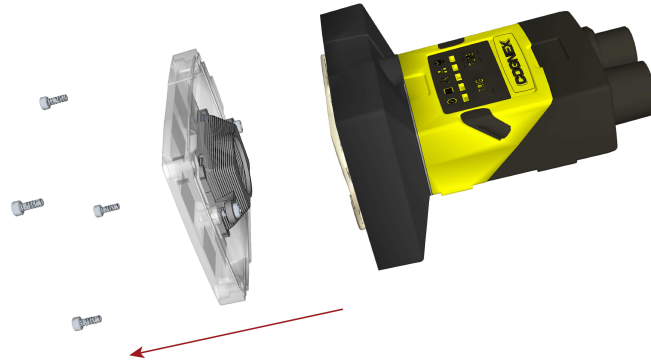
6. Reattach the front cover. Tighten all four screws using a torque wrench; the maximum torque is 0.2 Nm (1.77 in-lb).



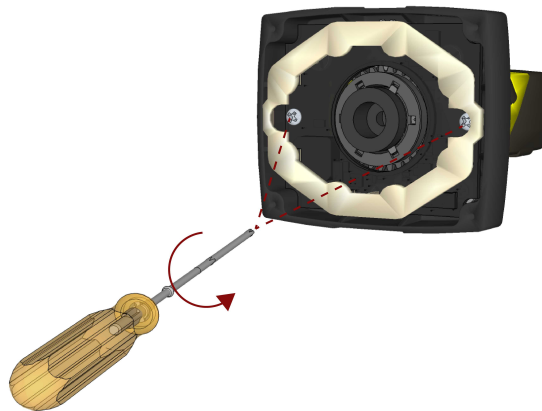
7. Restore power to the 24VDC power supply and turn it on if necessary.

## Replace the LED Ring Light

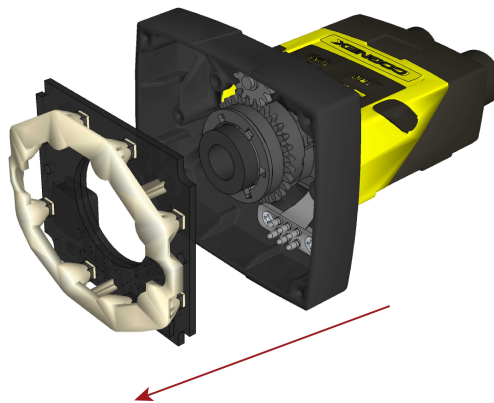
1. Verify that the 24VDC power supply being used is unplugged and not receiving power.
2. Remove the four screws and the front cover from the optics module.



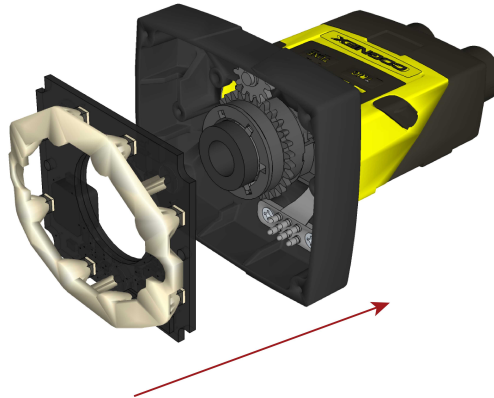
3. Using a screwdriver, loosen the two screws on the LED ring light.



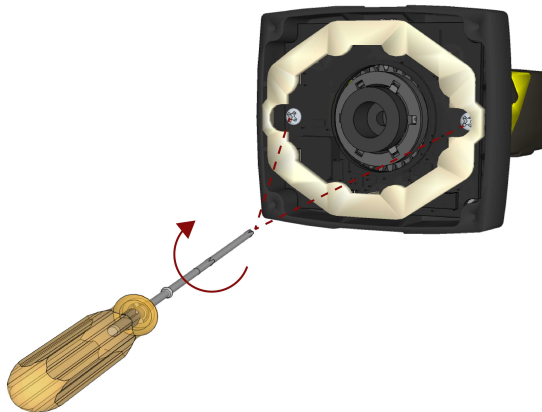
4. Remove the LED ring light.



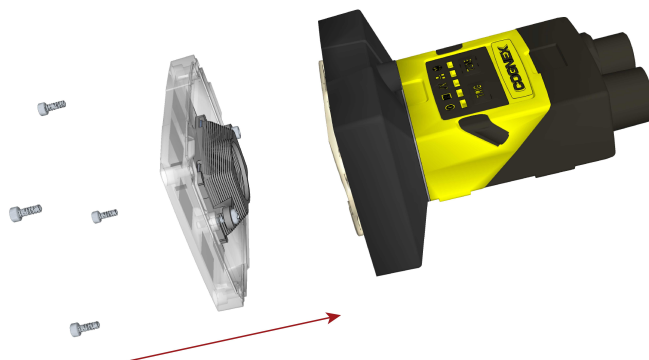
5. Carefully align the connector on the back of the new LED ring light with the pins on the vision sensor. Gently press down the LED ring light to the optics module.



6. Using a screwdriver, tighten the screws until they stop turning.



7. Reattach the front cover. Tighten all four screws using a torque wrench; the maximum torque is 0.2 Nm (1.77 in-lb).



8. Restore power to the 24VDC power supply and turn it on if necessary.



## Install the In-Sight 2000 Mini Vision Sensor

### Mount the In-Sight 2000 Mini Vision Sensor

Mounting the In-Sight 2000 mini at a slight angle (15°) can reduce reflections and improve reader performance.

#### In-line Configuration

Use the universal mounting bracket (DM100-UBRK-000) with the mounting holes on the I/O connector module.



#### Right-Angle Configuration



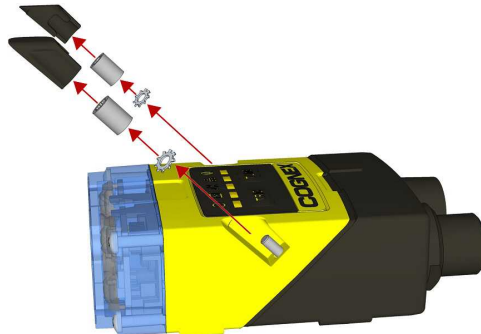
## In-Sight 2000 Mini Mounting Configuration

Perform the following steps to change between in-line and right-angle configuration.

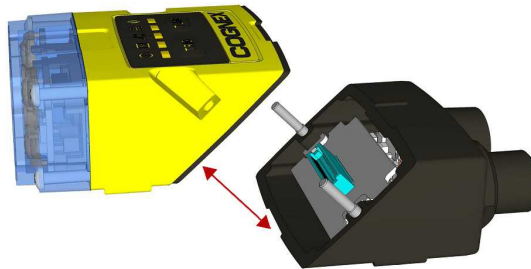
**Note:** Switching between in-line and right-angle configuration is recommended only up to 10 times in the lifetime of the vision sensor.

**WARNING:** Make sure that no electrostatic charges are applied to the PCB (e.g. wear ESD shoes). If the main module is separated from the I/O connector module, make sure to reassemble them correctly. Otherwise, the IP rating can be compromised.

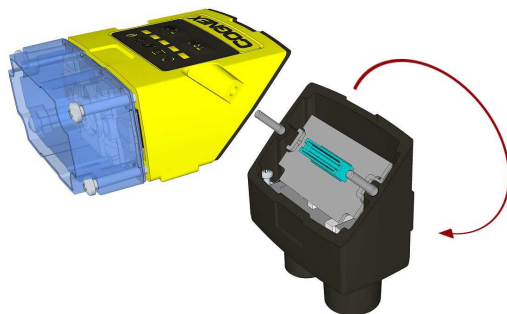
1. Verify that the 24VDC power supply being used is unplugged and not receiving power.
2. Carefully remove the screw covers, threaded nuts and washers.



3. Detach the main module and the I/O connector module by firmly pulling them apart.



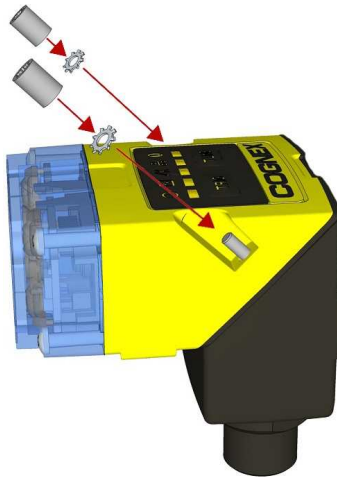
4. Change the orientation.



5. Reattach the I/O connector module to the main module.

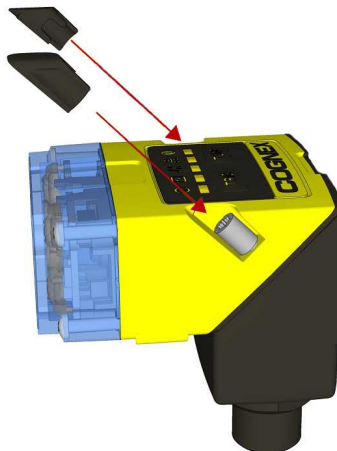


6. Reinstall the washers and loosely fasten the modules together with the two T10 cap nuts, but do not tighten.



7. After each cap nut has been fastened, torque to 0.12 Nm (1.06 in-lb) and reinstall the screw covers.

**Note:** There are unique left and right screw covers. Make sure to attach them correctly.



8. Restore power to the 24VDC power supply and turn it on if necessary.

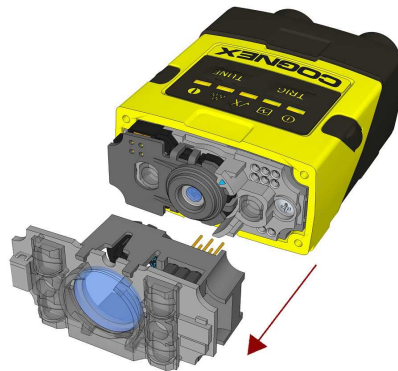
## Replace the LED Light

Perform the following steps to change the LED light.

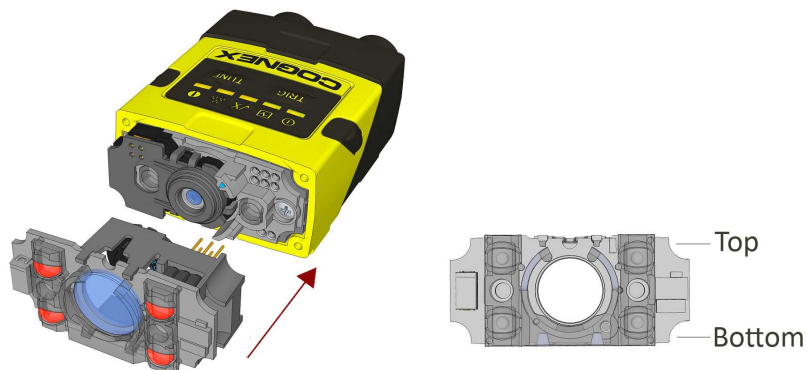
1. Verify that the 24VDC power supply being used is unplugged and not receiving power.
2. Remove the front cover: unscrew the four screws and take off the LED cover.



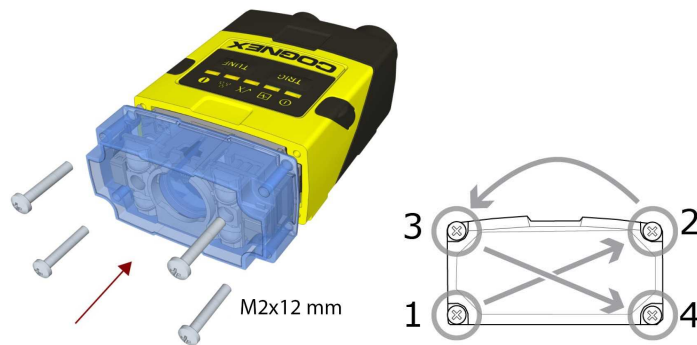
3. Remove the illumination module.



4. Attach a new illumination module. Make sure to attach the illumination module with the correct orientation.



- Attach the front cover. Observing the tightening sequence below, tighten all four screws to 9 Ncm (0.80 in-lb) using a torque wrench.



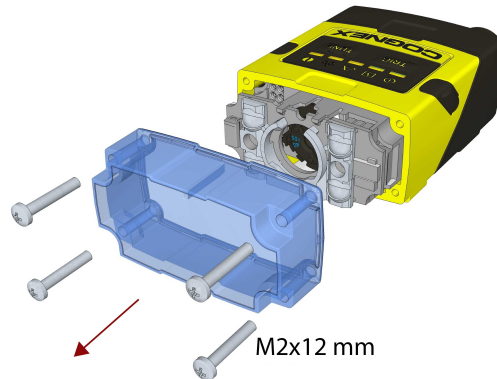
**Note:** The rib in the front cover must be oriented to the top side.

- Restore power to the 24VDC power supply and turn it on if necessary.

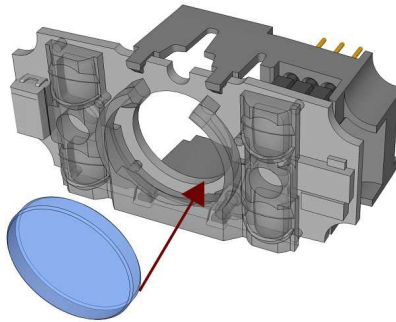
## Install the Lens Filter

Observe the following constraints on the filter:

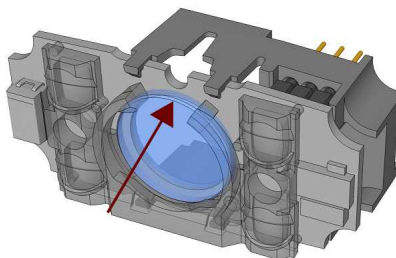
- Diameter ( $\varnothing$ ):  $12.3\text{mm} < \varnothing < 12.7\text{mm}$
  - Thickness (t):  $1.6\text{mm} < t < 2\text{mm}$  filter
1. Verify that the 24VDC power supply being used is unplugged and not receiving power.
  2. Remove the front cover: unscrew the four M2x12mm Phillips Pan head screws and take off the LED cover.



3. Insert the filter at the bottom side of the round opening in the transparent plastic part.

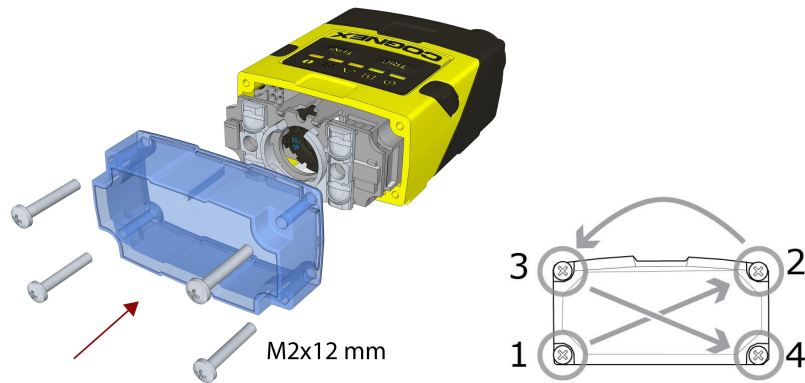


4. Push the top side of the filter firmly until it is sitting flat against the PCB.



**Note:** Use your finger to push the filter in and then a cotton bud to clean the filter, or use a cotton bud to push the filter into place.

- Attach the front cover. Observing the tightening sequence below, tighten all four screws to 9 Ncm (0.80 in-lb) using a torque wrench.



**Note:** The rib in the front cover must be oriented to the top side.

- Restore power to the 24VDC power supply and turn it on if necessary.

## Working Distance and Field of View

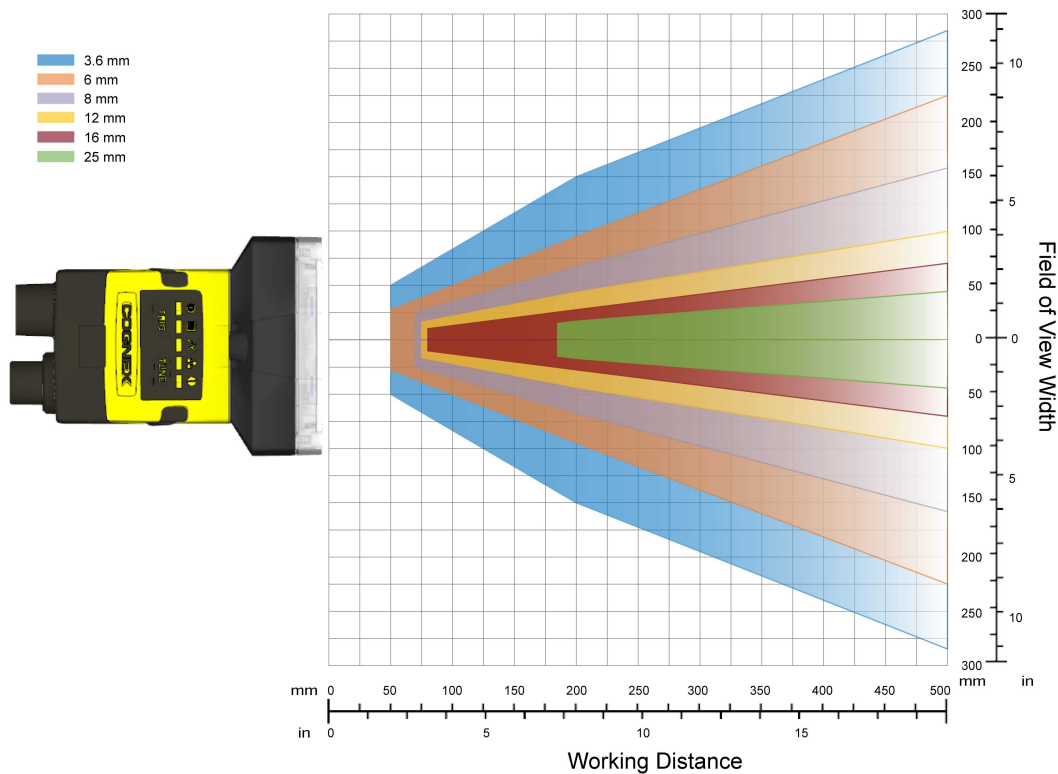
The working distance is the distance from the vision sensor lens to the part; Field of view is what the vision sensor can see at that distance. As the working distance increases, so does the field of view.

In each working distance and field of view chart, the x-axis represents the working distance and the y-axis represents the horizontal field of view. The following table shows the working distance and field of view examples for the **In-Sight 2000-110/120/120C/130/130C/23M** model vision sensors (default 640 x 480 image resolution).

Working Distance	Field of View Width (mm)					
	3.6mm	6mm	8mm	12mm	16mm	25mm
50	100	55	N/A	N/A	N/A	N/A
100	166.7	100	69.6	41	25.8	N/A
200	300	190	135	85	55	34
400	465	362	254.3	157.9	111.9	70.1
500	569.3	449.7	316.2	197.2	140.6	88.7

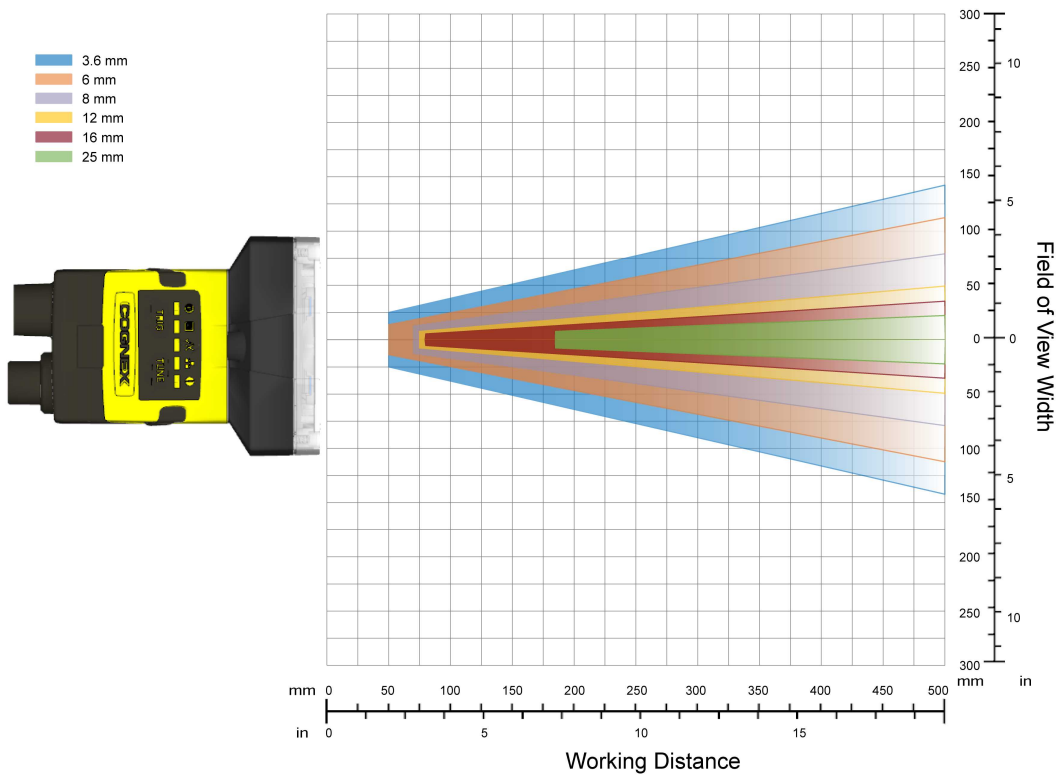
## In-Sight 2000 Vision Sensor

The following chart shows the horizontal field of view for **In-Sight 2000-110/120/120C/130/130C/23M** model vision sensors with 640 x 480 image resolution (default).

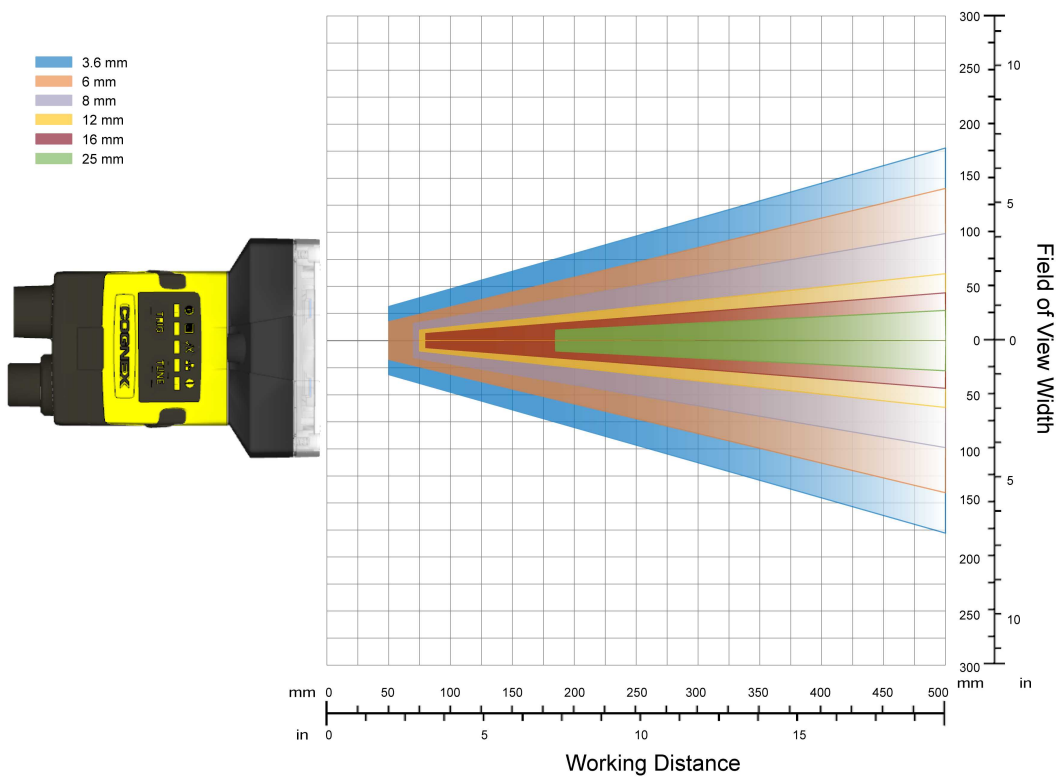




The following chart shows the horizontal field of view for **In-Sight 2000-120/120C/130/130C/23M** model vision sensors with 640 x 480 image resolution (2X Image Magnification mode).

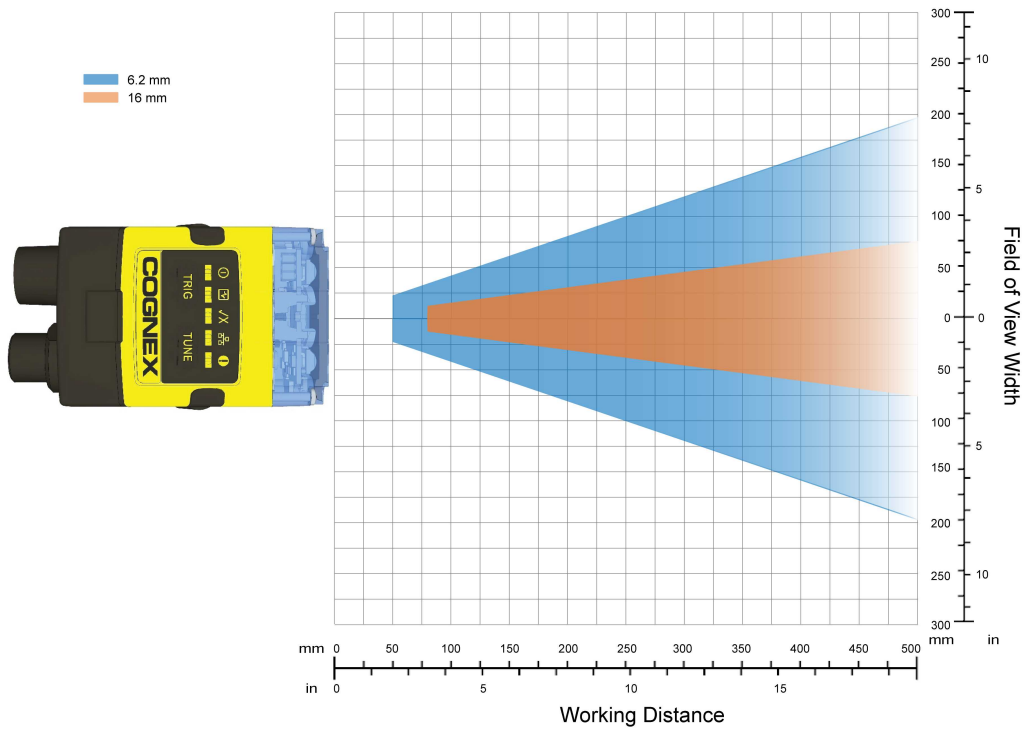


The following chart shows the horizontal field of view for **In-Sight 2000-130/130C/23M** vision sensors with 800 x 600 image resolution (2X Image Magnification mode).

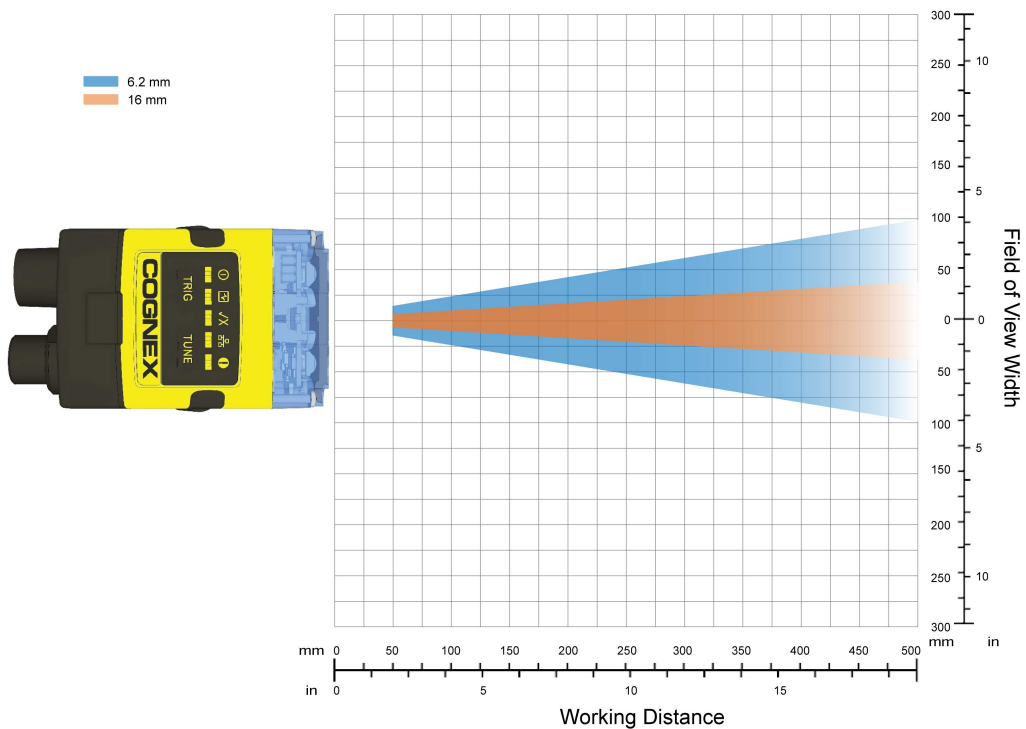


## In-Sight 2000 Mini Vision Sensor

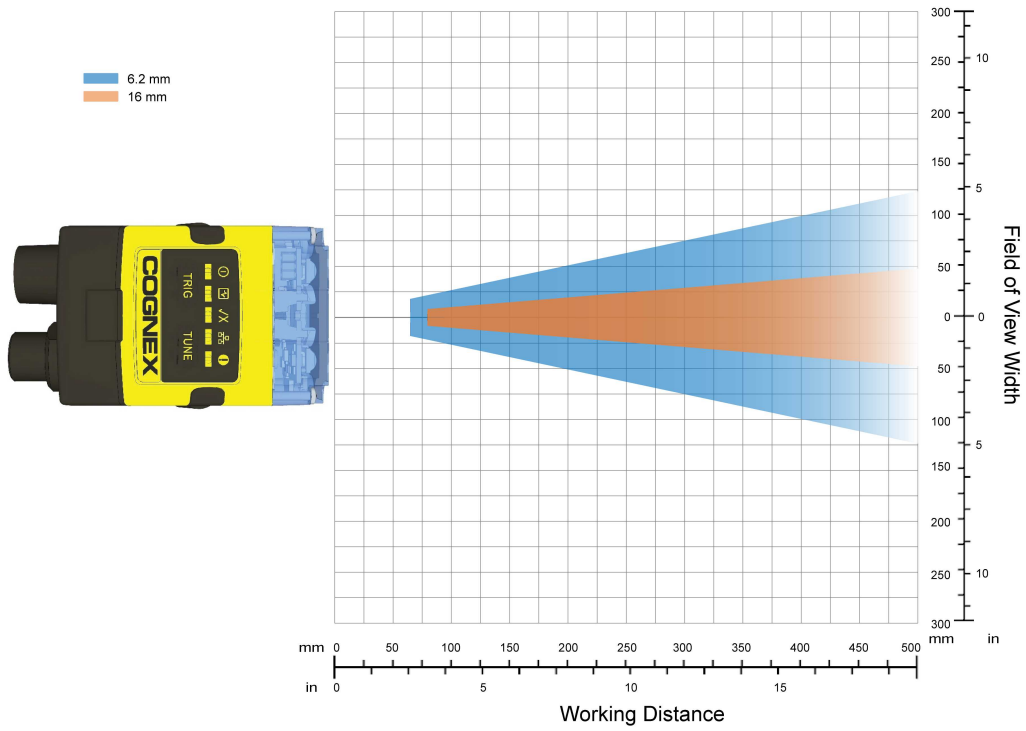
The following chart shows the horizontal field of view for **In-Sight 2000-110 Mini/120 Mini/120C Mini/130 Mini/130C Mini** model vision sensors with 640 x 480 image resolution (default).



The following chart shows the horizontal field of view for **In-Sight 2000-120 Mini/120C Mini/130 Mini/130C Mini** model vision sensors with 640 x 480 image resolution (2X Image Magnification mode).

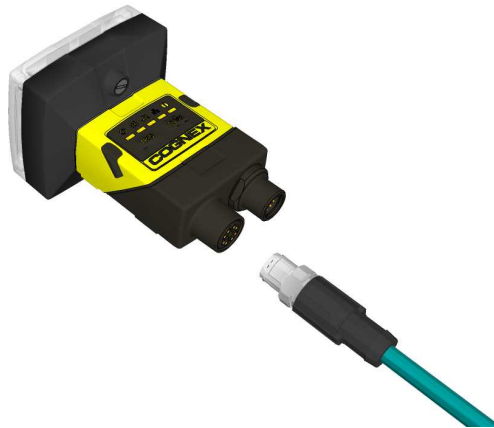


The following chart shows the horizontal field of view for **In-Sight 2000-130 Mini/130C Mini** vision sensors with 800 x 600 image resolution (2X Image Magnification mode).



## Connect the Ethernet Cable

1. Connect the Ethernet cable's M12 connector to the vision sensor's ENET connector.



2. Connect the Ethernet cable's RJ-45 connector to a switch/router or PC, as applicable.

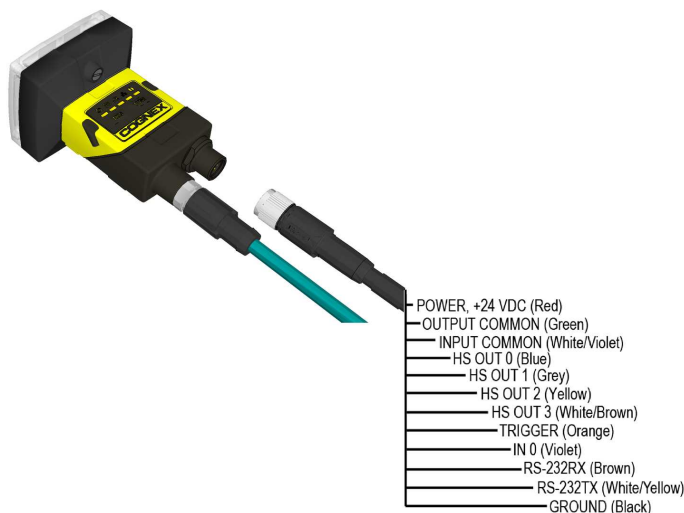
## Connect the Breakout Cable

**Note:** Unused wires can be clipped short or tied back using a tie made of non-conductive material. Keep all bare wires separated from the +24VDC wire.

1. Verify that the 24VDC power supply being used is unplugged and not receiving power.
2. Optionally, connect the I/O or serial wires to an appropriate device (for example, a PLC or a serial device). For more information, refer to [Breakout Cable Specifications on page 47](#).
3. Attach the Breakout cable's +24VDC (Red wire) and GROUND (Black wire) to the corresponding terminals on the power supply.

**CAUTION:** Never connect voltages other than 24VDC. Always observe the polarity shown.

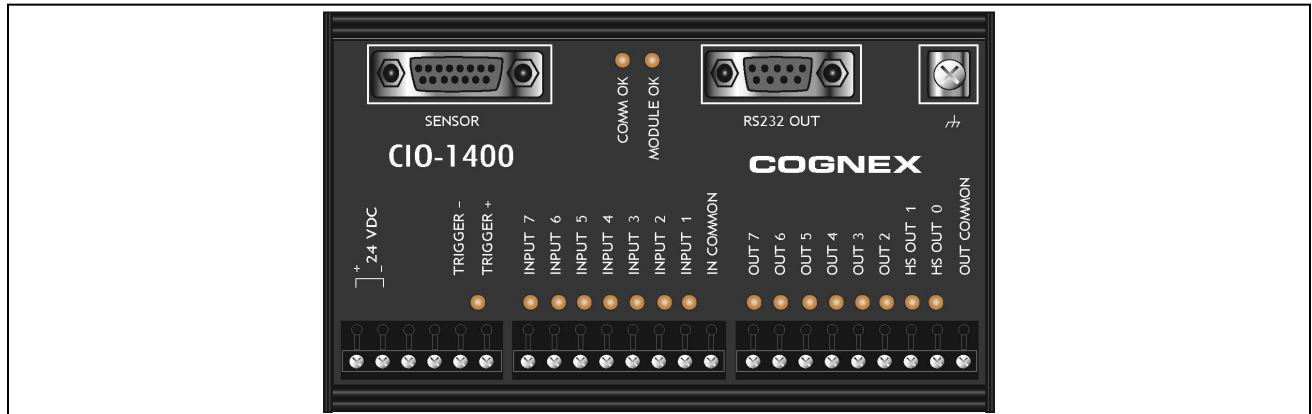
4. Attach the Breakout cable's M12 connector to the vision sensor's Power, I/O and RS232 connector.



5. Restore power to the 24VDC power supply and turn it on if necessary.

## Connect the CIO-1400 I/O Expansion Module (Optional)

**Note:** When connected to the CIO-1400 I/O expansion module, the two high-speed outputs are configured as NPN (current-sinking) with 50mA maximum current and the general-purpose outputs are configurable as NPN (current-sinking) or PNP (current-sourcing) with 100mA maximum current.



Connector/Indicator	Description
COMM OK LED (yellow)	Illuminates to indicate that the vision sensor and I/O module are communicating properly.
MODULE OK LED (yellow)	Illuminates after the I/O module has initialized and is ready to communicate with the vision sensor.
I/O and Trigger Status LEDs (yellow)	Illuminates to indicate when an input/output has switched ON.
SENSOR Port	Connect an I/O Module cable, which provides power, trigger, I/O and RS-232 signals to the vision sensor.
RS232 OUT Port	Connect a RS-232 serial cable, which provides RS-232 communications between the I/O module and an external serial device.
Frame Ground Terminal ⚡	Connect a common frame ground.

1. Connect the I/O module's power wires.

**Note:** Never connect the I/O module to a power source other than 24VDC. Any other voltage creates a risk of fire or shock and can damage the hardware. Do not connect the 24VDC power source to any terminals other than the 24VDC + and – power terminals.

- a. Verify that the 24VDC power supply being used is unplugged and not receiving power.
- b. Use a screwdriver to loosen the I/O module's power terminals (labeled 24VDC + and –).
- c. Insert the 24VDC + and – wires (16 - 26 AWG, solid or stranded wire) from the power supply into the 24VDC + and – terminals on the I/O module.
- d. Tighten the screw terminals with the screwdriver to secure the wire leads in the terminal block; the maximum torque is 0.4 Nm (3.5 in-lb).

2. Connect a frame ground wire to the I/O module's Frame Ground terminal. Connect the other end of the frame ground wire to frame ground.

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**CAUTION:** The shield ground connections of the RS-232 port, SENSOR port and Frame Ground terminal are internally connected. The system grounding is designed to be at a zero ground potential; this zero ground potential extends through the cable and to peripheral equipment (e.g. a vision sensor, PLC, etc.). To ensure safe operating conditions, it is strongly recommended that all ground connections are checked to ensure that a zero ground potential is met.

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3. Connect the I/O module's I/O wires.
  - a. Determine how I/O devices will be connected to the I/O module's input and output terminals.
  - b. Use a screwdriver to loosen the appropriate screw terminals.
  - c. Connect the input and output wires to the input and output terminals.
  - d. Connect the other end of the input and output wires to the corresponding I/O device.
  - e. Tighten the screw terminals with the screwdriver to secure the wire leads in the terminal block; the maximum torque is 0.4 Nm (3.5 in-lb).
4. (Optional) To connect the vision sensor to a serial device, plug a RS-232 serial cable (DB9 male connector) into the I/O module's RS232 OUT port and connect the other end of the cable to the serial device. Tighten the connector screws to secure it to the I/O module.
5. Connect the I/O module cable to the vision sensor.
  - a. Connect the I/O Module cable's M12 connector to the vision sensor's Power, I/O and RS-232 connector.
  - b. Connect the I/O Module cable's DB15 connector to the I/O module's Sensor connector.
  - c. Restore power to the I/O module's 24VDC power supply and turn it on if necessary.

# Specifications

## In-Sight 2000 Vision Sensor Specifications

Specifications	2000-110	2000-120	2000-120C	2000-130	2000-130C	2000-23M
Minimum Firmware Version	In-Sight 5.2.1	In-Sight 5.2.1	In-Sight 5.3.0	In-Sight 5.2.1	In-Sight 5.3.0	In-Sight 5.5.0
Memory	Job/Program: 32MB non-volatile flash memory; unlimited storage via remote network device Image Processing: 128MB SDRAM					
Imager	1/3-inch CMOS, 4.80 mm x 3.60 mm (W x H), 3.75 µm sq. pixels					
Lens	S-Mount/M12, 8 mm (standard), optional 3.6 mm, 6 mm, 12 mm, 16 mm, 25 mm					
Image Resolution (pixels)	640 x 480 (standard)	640 x 480 (standard)		640 x 480 (standard)		640 x 480
		640 x 480 (2x image magnification mode)		640 x 480 (2x image magnification mode)		640 x 480 (2x image magnification mode)
				800 x 600 (2x image magnification mode) <sup>1</sup>		800 x 600 (2x image magnification mode) (standard)
Bit Depth	256 grey levels (8 bits/pixel)		24-bit color	256 grey levels (8 bits/pixel)	24-bit color	256 grey levels (8 bits/pixel)
Electronic Shutter Speed	0 to 1000 ms					
Maximum Acquisition Speed <sup>2</sup>	40 frames per second	75 frames per second	55 frames per second	75 frames per second	55 frames per second	75 frames per second
Trigger	1 opto-isolated, acquisition trigger input. Remote software commands via Ethernet.					
	Voltage	ON 15 to 24VDC (24VDC nominal); OFF 0 to 5VDC (0VDC nominal)				
	Current	3.6 mA @ 12VDC, 7.5 mA @ 24VDC, Resistance: ~5.48 kOhms				
Discrete Inputs	1 opto-isolated general-purpose input line. (7 general-purpose inputs available when using the optional CIO-1400 I/O expansion module <sup>3</sup> .)					
	Voltage	ON 15 to 24VDC (24VDC nominal); OFF 0 to 5VDC (0VDC nominal)				
	Current	3.6 mA @ 12VDC, 7.5 mA @ 24VDC, Resistance: ~5.48 kOhms				
Discrete Outputs	4 opto-isolated high-speed output lines. (2 high-speed outputs, plus 6 general-purpose outputs available when using the optional CIO-1400 expansion I/O module.)					
	Voltage	28VDC maximum through external load				
	Current <sup>4</sup>	50mA maximum ON sink or source, OFF state leakage current 100µA External load resistance 240 Ohms to 10K Ohms Each line rated at a maximum 50mA, protected against over-current, short circuits and transients from switching inductive loads. High current inductive loads require external protection diode.				

<sup>1</sup> The default resolution for the In-Sight 2000-130 and 2000-130C vision sensors is 640 x 480 pixels. The vision sensor's resolution can be configured as 800 x 600 pixels within the In-Sight Explorer software. Refer to the Image Settings Dialog in the *In-Sight® Explorer Help* file for more information.

<sup>2</sup> Maximum frame rate with minimum exposure; no vision tools; and 640 x 480 image with 2x Image Magnification enabled (for 2000-120/130 models)

<sup>3</sup> The CIO-1400 I/O expansion module only supports In-Sight 2000 series vision sensors with firmware version 5.3.0 and higher.

<sup>4</sup> When connected to the CIO-1400 I/O expansion module, the two high-speed outputs are configured as NPN (current-sinking) with 50mA maximum current and the general-purpose outputs are configurable as NPN (current-sinking) or PNP (current-sourcing) with 100mA maximum current.

Specifications	2000-110	2000-120	2000-120C	2000-130	2000-130C	2000-23M
Power Consumption	24VDC ±10%, 48W (2.0A) maximum when illumination is on					
Status LEDs	Power, Trigger Status, Pass/Fail Status, Network and Error					
Network Communication	EtherNet/IP, PROFINET, SLMP, SLMP Scanner, Modbus TCP, TCP/IP, UDP, FTP, Telnet (Native Mode). Supports DHCP (factory default), static and link-local IP address configuration					
RS-232	RxD, TxD according to TIA/EIA-232-F					
Material	Painted Aluminum					
Mounting	Four M3 threaded mounting holes					
Weight	200 g (7.05 oz.)					
Temperature	Operating: 0°C to 40°C (32°F to 104°F) Storage: -10°C to 60°C (-14°F to 140°F)					
Maximum Humidity	< 95%, non-condensing					
Protection	IP65 when all connectors are attached to cables or shielded by a sealing cap					
Shock (Shipping and Storage)	IEC 60068-2-27: 1000 shocks, semi-sinusoidal, 11g, 10ms					
Vibration (Shipping and Storage)	IEC 60068-2-6: vibration test in each of the three main axis for 2 hours @ 10 Gs (10 to 500 Hz at 100m/s <sup>2</sup> /15mm)					



## In-Sight 2000 Mini Vision Sensor Specifications

Specifications	2000-110 Mini	2000-120 Mini	2000-120C Mini	2000-130 Mini	2000-130C Mini
Minimum Firmware Version	In-Sight 5.5.0				
Memory	Job/Program: 32MB non-volatile flash memory; unlimited storage via remote network device Image Processing: 128MB SDRAM				
Imager	1/3-inch CMOS, 4.8 mm x 3.6 mm (W x H), 3.75 $\mu$ m sq. pixels				
Lens	6.2mm liquid lens with autofocus, 16mm liquid lens with autofocus				
Image Resolution (pixels)	640 x 480 (standard)	640 x 480 (standard)		640 x 480 (standard)	
		640 x 480 (2x image magnification mode)		640 x 480 (2x image magnification mode)	
				800 x 600 (2x image magnification mode) <sup>1</sup>	
Bit Depth	256 grey levels (8 bits/pixel)		24-bit color	256 grey levels (8 bits/pixel)	24-bit color
Electronic Shutter Speed	0 to 1000 ms				
Maximum Acquisition Speed <sup>2</sup>	40 frames per second	75 frames per second	55 frames per second	75 frames per second	55 frames per second
Trigger	1 opto-isolated, acquisition trigger input. Remote software commands via Ethernet.				
	Voltage	ON 15 to 24VDC (24VDC nominal); OFF 0 to 5VDC (0VDC nominal)			
	Current	3.6 mA @ 12VDC, 7.5 mA @ 24VDC, Resistance: ~5.48 kOhms			
Discrete Inputs	1 opto-isolated general-purpose input line. (7 general-purpose inputs available when using the optional CIO-1400 I/O expansion module <sup>3</sup> .)				
	Voltage	ON 15 to 24VDC (24VDC nominal); OFF 0 to 5VDC (0VDC nominal)			
	Current	3.6 mA @ 12VDC, 7.5 mA @ 24VDC, Resistance: ~5.48 kOhms			
Discrete Outputs	4 opto-isolated high-speed output lines. (2 high-speed outputs, plus 6 general-purpose outputs available when using the optional CIO-1400 expansion I/O module.)				
	Voltage	28VDC maximum through external load			
	Current <sup>4</sup>	50mA maximum ON sink or source, OFF state leakage current 100 $\mu$ A External load resistance 240 Ohms to 10K Ohms Each line rated at a maximum 50mA, protected against over-current, short circuits and transients from switching inductive loads. High current inductive loads require external protection diode.			
Power Consumption	24VDC $\pm$ 10%, 48W (1.0A maximum, 5W average)				
Status LEDs	Power, Trigger Status, Pass/Fail Status, Network and Error				
Network Communication	EtherNet/IP, PROFINET, SLMP, SLMP Scanner, Modbus TCP, TCP/IP, UDP, FTP, Telnet (Native Mode). Supports DHCP (factory default), static and link-local IP address configuration				

<sup>1</sup> The default resolution for the In-Sight 2000-130 Mini and 2000-130C Mini vision sensors is 640 x 480 pixels. The vision sensor's resolution can be configured as 800 x 600 pixels within the In-Sight Explorer software. Refer to the Image Settings Dialog in the *In-Sight® Explorer Help* file for more information.

<sup>2</sup> Maximum frame rate with minimum exposure; no vision tools; and 640 x 480 image with 2x Image Magnification enabled (for 2000-120 mini/130 mini models)

<sup>3</sup> The CIO-1400 I/O expansion module only supports In-Sight 2000 series vision sensors with firmware version 5.3.0 and higher.

<sup>4</sup> When connected to the CIO-1400 I/O expansion module, the two high-speed outputs are configured as NPN (current-sinking) with 50mA maximum current and the general-purpose outputs are configurable as NPN (current-sinking) or PNP (current-sourcing) with 100mA maximum current.

Specifications	2000-110 Mini	2000-120 Mini	2000-120C Mini	2000-130 Mini	2000-130C Mini
RS-232	RxD, TxD according to TIA/EIA-232-F				
Material	Painted Aluminum				
Mounting	Four M3 threaded mounting holes				
Weight	142 g (5.01 oz.)				
Temperature	Operating: 0°C to 40°C (32°F to 104°F) Storage: -10°C to 60°C (-14°F to 140°F)				
Maximum Humidity	< 95%, non-condensing				
Protection	IP65 when all connectors are attached to cables or shielded by a sealing cap				
Shock (Shipping and Storage)	IEC 60068-2-27: 1000 shocks, semi-sinusoidal, 11g, 10ms				
Vibration (Shipping and Storage)	IEC 60068-2-6: vibration test in each of the three main axis for 2 hours @ 10 Gs (10 to 500 Hz at 100m/s <sup>2</sup> /15mm)				

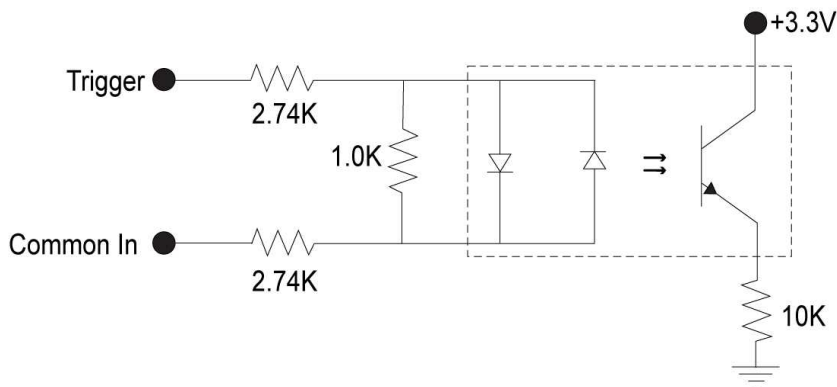
## Acquisition Trigger

The vision sensor features one acquisition trigger input that is opto-isolated. The acquisition trigger input can be configured to trigger from either an NPN (current sinking) or PNP (current sourcing) device.

Specification	Description
Voltage	ON: 15 to 24VDC (24VDC nominal) OFF: 0 to 5VDC (0VDC nominal)
Current	3.6 mA @ 12VDC, 7.5 mA @ 24VDC Resistance: ~5.48 kOhms
Delay	1.45ms maximum latency between leading edge of trigger and start of acquisition. Input pulse should be a minimum of 1ms wide.

To trigger from an NPN (pull-down) type photo-detector or PLC output, connect TRIGGER to the output of the detector and connect INPUT COMMON to +24VDC. When the output turns on, it pulls TRIGGER down to 0VDC, turning the opto-coupler on. For more information, refer to [Breakout Cable Specifications on page 47](#).

To trigger from a PNP (pull-up) type photo-detector or PLC output, connect TRIGGER to the output of the detector and connect INPUT COMMON to 0VDC. When the output turns on, it pulls TRIGGER up to 24VDC, turning the opto-coupler on. For more information, refer to [Breakout Cable Specifications on page 47](#).



28V Max. across input pins - Transition approximately 12V (Min.)

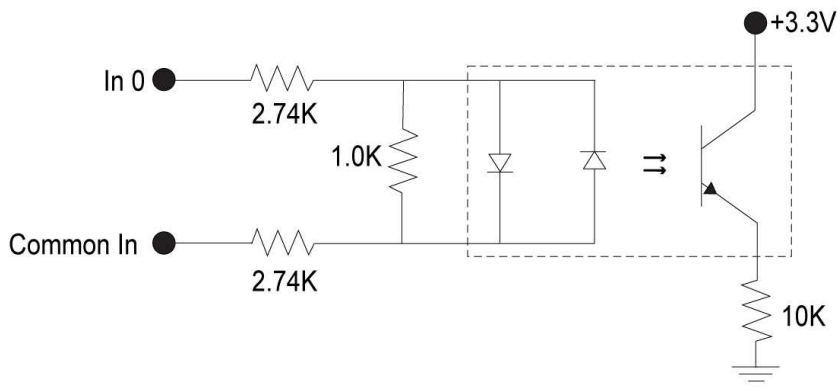
## General-Purpose Input

The vision sensor features one general-purpose input that is opto-isolated. The acquisition trigger input can be configured to trigger from either an NPN (current sinking) or PNP (current sourcing) device.

Specification	Description
Voltage	ON: 15 to 24VDC (24VDC nominal) OFF: 0 to 5VDC (0VDC nominal)
Current	3.6 mA @ 12VDC, 7.5 mA @ 24VDC Resistance: ~5.48 kOhms
Delay	1.45ms maximum latency between leading edge of trigger and start of acquisition. Input pulse should be a minimum of 1ms wide.

For NPN (pull-down) type photo-detector or PLC output, connect In 0 to the output of the detector and connect INPUT COMMON to +24VDC. When the output turns on, it pulls In 0 down to 0VDC, turning the opto-coupler on. For more information, refer to [Breakout Cable Specifications on page 47](#).

For PNP (pull-up) type photo-detector or PLC output, connect In 0 to the output of the detector and connect INPUT COMMON to 0VDC. When the output turns on, it pulls In 0 up to 24VDC, turning the opto-coupler on. For more information, refer to [Breakout Cable Specifications on page 47](#).



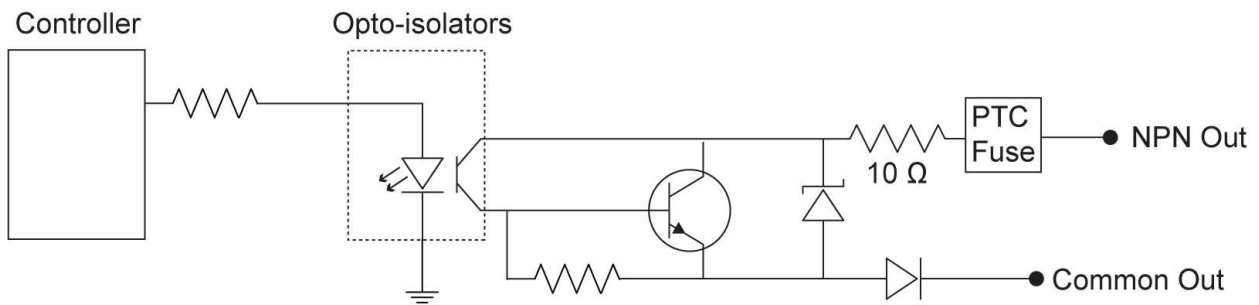
28V Max. across input pins - Transition approximately 12V (Min.)

## High-Speed Outputs

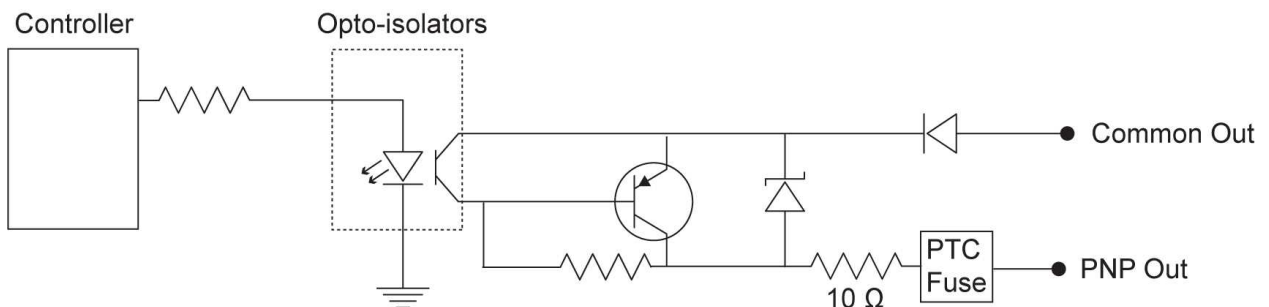
The high-speed outputs can be used as either NPN (current-sinking) or PNP (current-sourcing) lines.

Specification	Description
Voltage	28VDC maximum through external load
Current <sup>1</sup>	50mA maximum ON sink or source OFF state leakage current 100 $\mu$ A External load resistance 240 Ohms to 10K Ohms Each line rated at a maximum 50mA, protected against over-current, short circuits and transients from switching inductive loads. High current inductive loads require external protection diode.

For NPN lines, the external load should be connected between the output and the positive supply voltage (<28VDC). The outputs pull down to less than 3VDC when ON, which causes current to flow through the load. When the outputs are OFF, no current flows through the load. For more information, refer to [Breakout Cable Specifications on page 47](#).



For PNP lines, the external load should be connected between the output and the negative supply voltage (0VDC). When connected to a 24VDC power supply, the outputs pull up greater than 21VDC when ON, and current flows through the load. When the outputs are OFF, no current flows through the load. For more information, refer to [Breakout Cable Specifications on page 47](#).

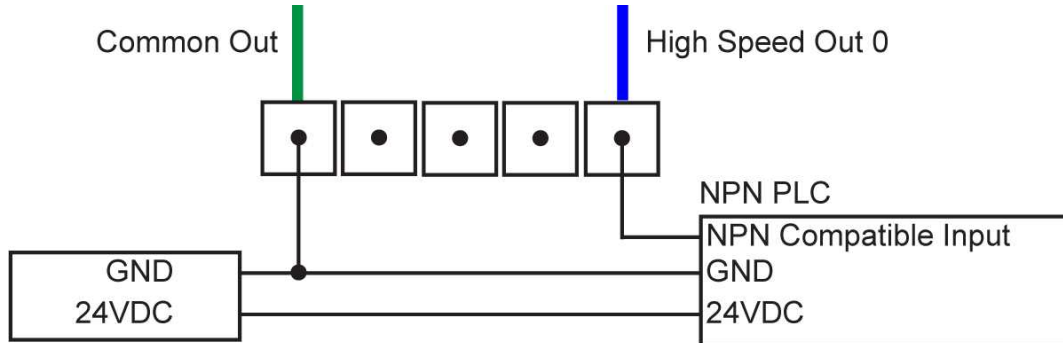


<sup>1</sup> When connected to the CIO-1400 I/O expansion module, the two high-speed outputs are configured as NPN (current-sinking) with 50mA maximum current and the general-purpose outputs are configurable as NPN (current-sinking) or PNP (current-sourcing) with 100mA maximum current.

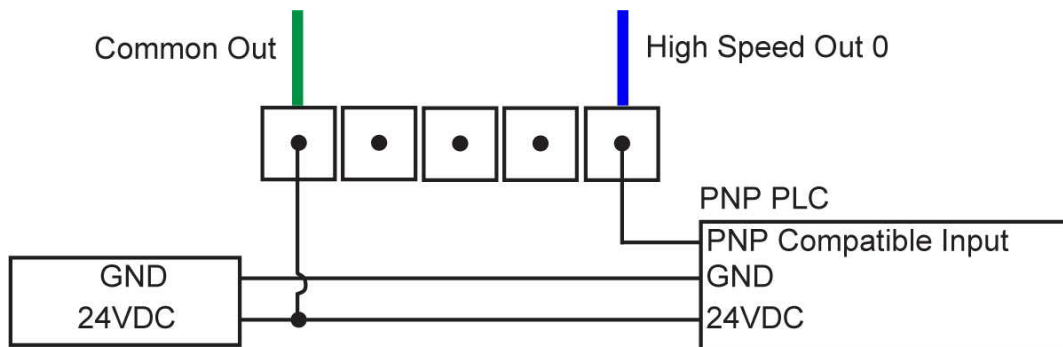
## High-Speed Output Wiring

**Note:** For more information, refer to [Breakout Cable Specifications on page 47](#).

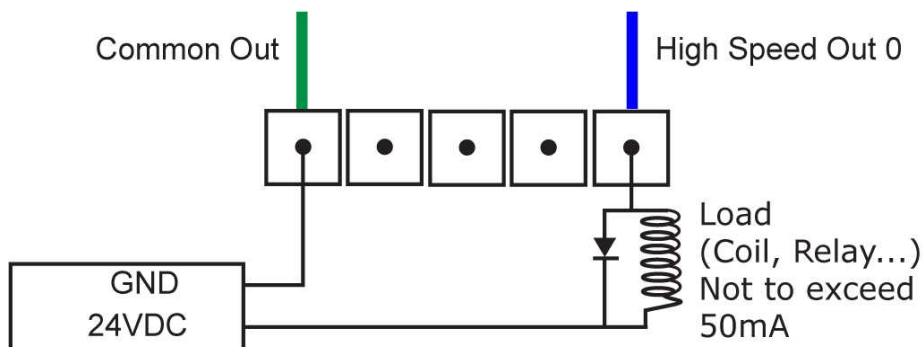
To connect to an NPN-compatible PLC input, connect Output 0, Output 1, Output 2 or Output 3 directly to the PLC input. When enabled, the output pulls the PLC input down to less than 3VDC.



To connect to a PNP-compatible PLC input, connect Output 0, Output 1, Output 2 or Output 3 directly to the PLC input. When enabled, the output pulls the PLC input up to greater than 21VDC.

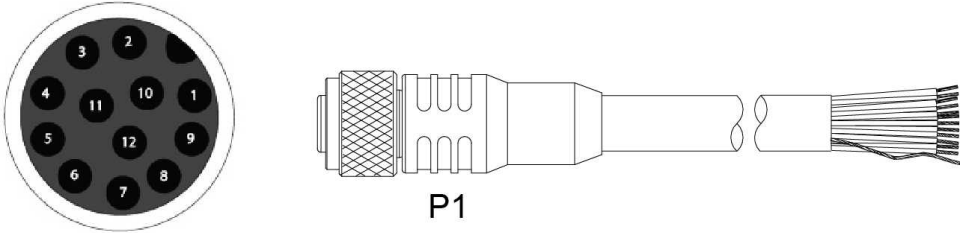


To connect the high-speed outputs to a relay, LED or similar load, connect the negative side of the load to the output and the positive side to +24VDC. When the output switches on, the negative side of the load is pulled down to less than 3VDC, and 24VDC appears across the load. Use a protection diode for a large inductive load, with the anode connected to the output and the cathode connected to +24VDC.



## Breakout Cable Specifications

The Breakout cable provides connections to an external power supply, the acquisition trigger input, a general-purpose input, high-speed outputs, and RS-232 serial communications.



Pin#	Signal Name	Wire Color
1	HS OUT 2	Yellow
2	RS-232 Tx <sup>1</sup>	White/Yellow
3	RS-232 Rx <sup>1</sup>	Brown
4	HS OUT 3	White/Brown
5	IN 0	Violet
6	INPUT COMMON	White/Violet
7	+24VDC	Red
8	GND	Black
9	OUTPUT COMMON	Green
10	TRIGGER	Orange
11	HS OUT 0	Blue
12	HS OUT 1	Grey

**Note:**

- For RS-232, use the Power Supply return path for ground.



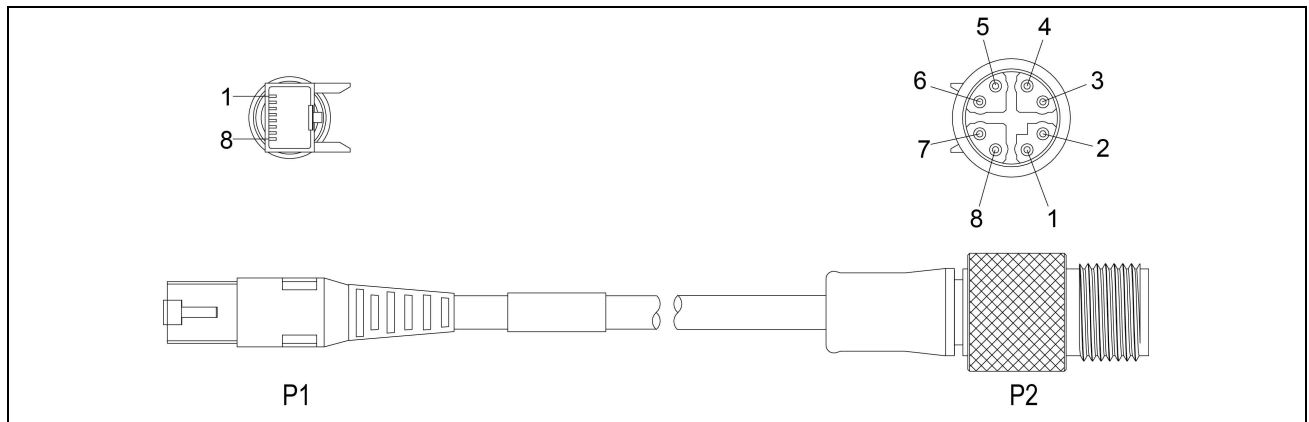
- Cables are sold separately.
- Unused wires can be clipped short or tied back using a tie made of non-conductive material. Keep all bare wires separated from the +24VDC wire.

<sup>1</sup> If hardware handshaking is required, an I/O module must be used.

# Ethernet Cable Specifications

The Ethernet cable provides Ethernet connection for network communications. The Ethernet cable can be connected to a single device or provide connections to multiple devices via a network switch or router.

## M12 X-coded to RJ-45 Cable



P1 Pin Number	Wire Color	Signal Name	P2 Pin Number
1	White/Orange	TxRx A +	1
2	Orange	TxRx A -	2
3	White/Green	TxRx B +	3
4	Blue	TxRx C +	8
5	White/Blue	TxRx C -	7
6	Green	TxRx B -	4
7	White/Brown	TxRx D +	5
8	Brown	TxRx D -	6

**Note:**

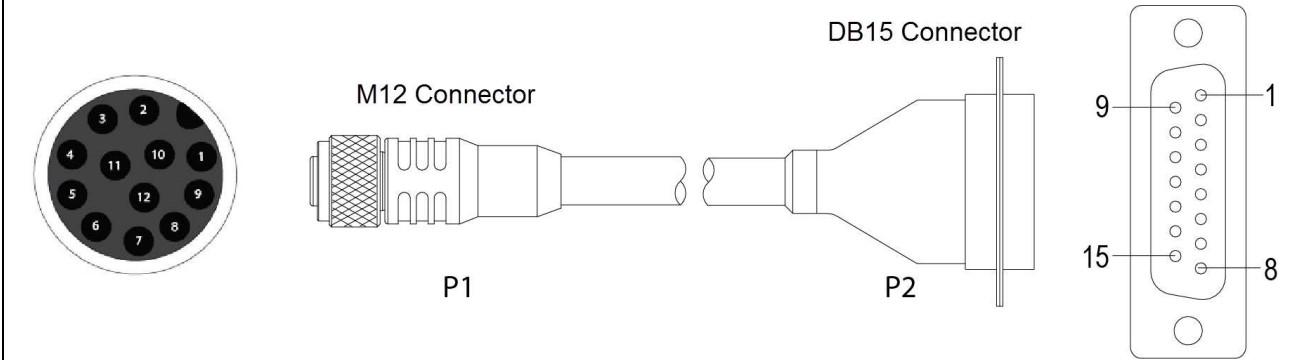


- Cable shielding can be degraded or cables can be damaged or wear out more quickly if a service loop or bend radius is tighter than 10X the cable diameter. The bend radius must begin at least six inches from the connector.
- Cables are sold separately. The wiring for this cable follows standard industrial Ethernet M12 specifications. This differs from the 568B standard.



## I/O Module Cable Specifications

The I/O module cable is used with the CIO-1400 I/O expansion module. The I/O module cable connects the vision sensor directly to the I/O module via the DB15 connector. When the I/O module is used, all power and communication lines used by the vision sensor are connected using the I/O module cable.



P1 Pin#	Signal Name	Wire Color	Signal Name	P2 Pin#
1	HS OUT 2	Yellow	Not Used	Not Used
2	RS-232 Tx	White/Yellow	RS-232 Rx	7
3	RS-232 Rx	Brown	RS-232 Tx	6
4	HS OUT 3	White/Brown	Not Used	Not Used
5	IN 0	Violet	Not Used	Not Used
6	INPUT COMMON	White/Violet	TRIGGER-	3
7	+24VDC	Red	+24VDC	1
8	GND	Black	-24VDC	8
9	OUTPUT COMMON	Green	-24VDC	8
10	TRIGGER	Orange	TRIGGER+	2
11	HS OUT 0	Blue	HS OUT 0	4
12	HS OUT 1	Grey	HS OUT 1	5

**Note:**

- Cables are sold separately.
- The CIO-1400 I/O expansion module only supports In-Sight 2000 series vision sensors with firmware version 5.3.0 and higher.



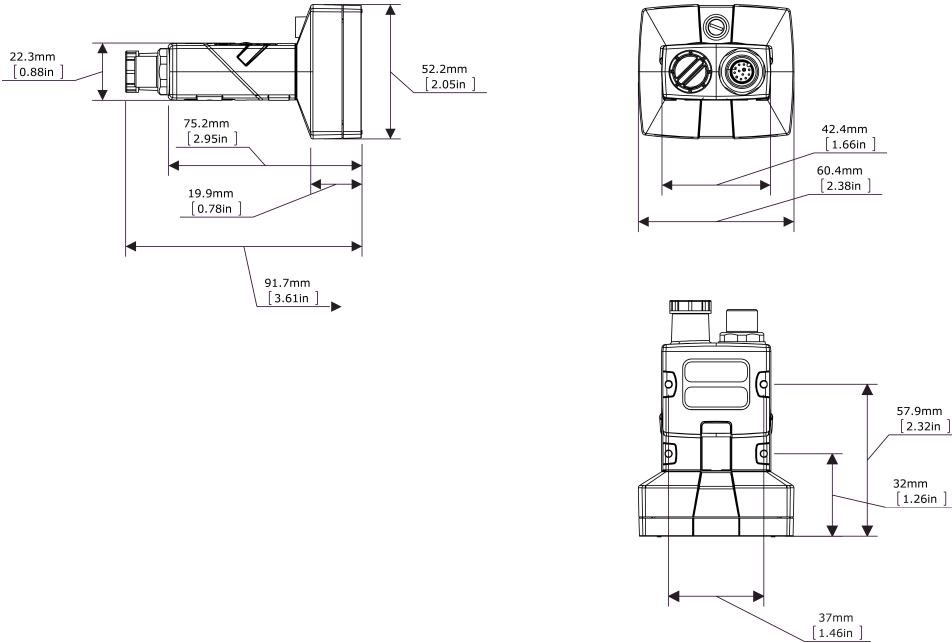
# In-Sight 2000 Vision Sensor Dimensions

**Note:**

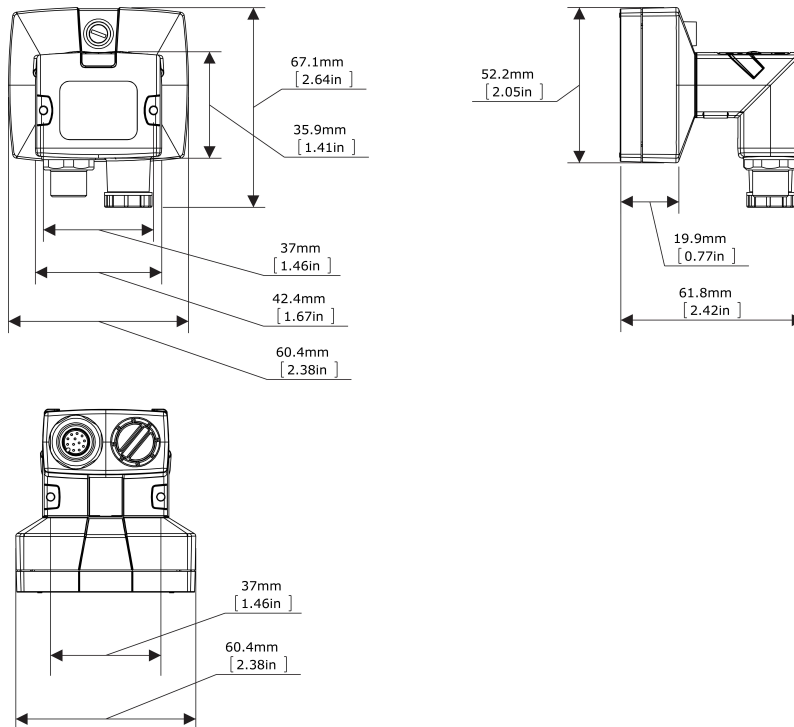


- All dimensions are in millimeters [inches] and are for reference purposes only.
- All specifications are for reference purpose only and may be changed without notice.

The size of the vision sensor in the straight configuration is shown in the following figure:



The size of the vision sensor in the angled configuration is shown in the following figure:



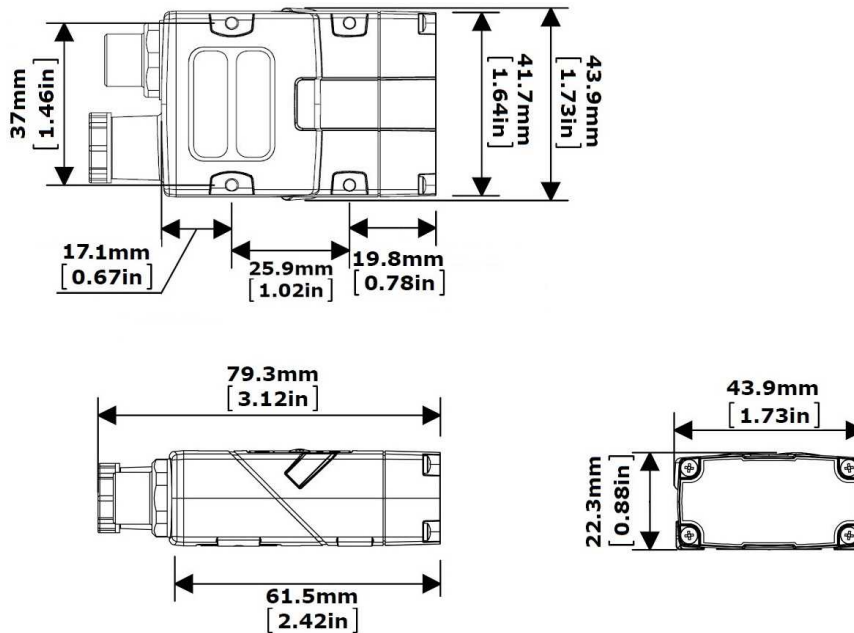
# In-Sight 2000 Mini Vision Sensor Dimensions (With 6.2mm Lens)

**Note:**

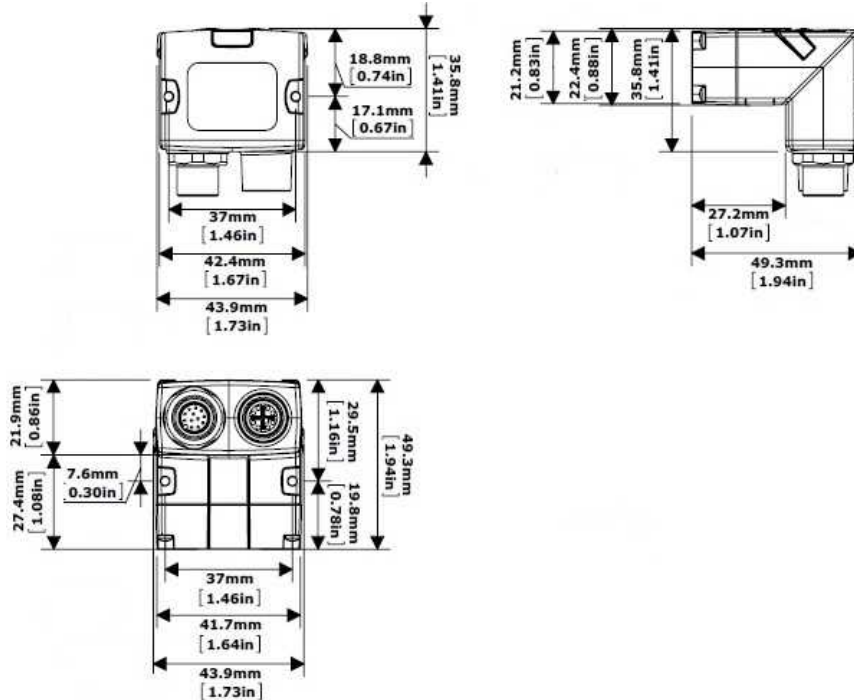


- All dimensions are in millimeters [inches] and are for reference purposes only.
- All specifications are for reference purpose only and may be changed without notice.

The size of the mini vision sensor in the straight configuration is shown in the following figure:



The size of the mini vision sensor in the angled configuration is shown in the following figure:

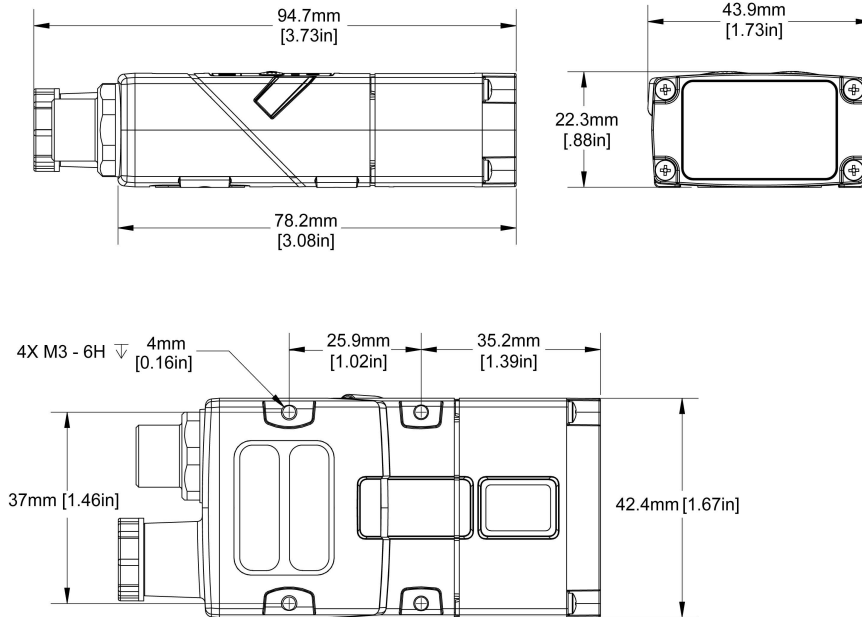


# In-Sight 2000 Mini Vision Sensor Dimensions (With 16mm Lens)

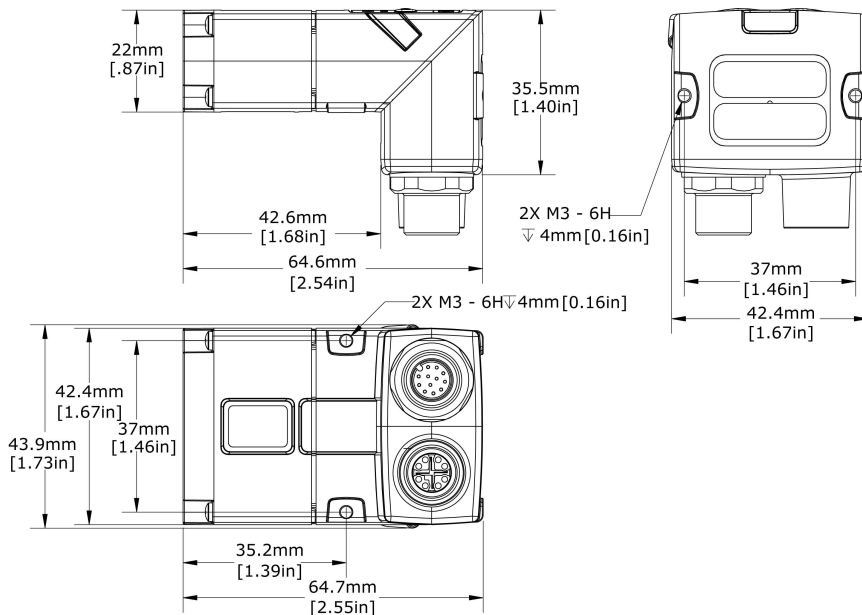
**Note:**

- All dimensions are in millimeters [inches] and are for reference purposes only.
- All specifications are for reference purpose only and may be changed without notice.

The size of the mini vision sensor in the straight configuration is shown in the following figure:



The size of the mini vision sensor in the angled configuration is shown in the following figure:




# Cleaning/Maintenance

## Clean the Vision Sensor Housing

To clean the outside of the vision sensor housing, use a small amount of mild detergent cleaner or isopropyl alcohol on a cleaning cloth. Do not pour the cleaner directly onto the vision sensor housing.

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 **CAUTION:** Do not attempt to clean any In-Sight product with harsh or corrosive solvents, including lye, methyl ethyl ketone (MEK) or gasoline.

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## Clean the Vision Sensor Image Sensor Window

To remove dust from the outside of the image sensor window, use a pressurized air duster. The air must be free of oil, moisture or other contaminants that could remain on the glass and possibly degrade the image. Do not touch the glass window. If oil/smudges still remain, clean the window with a cotton bud using alcohol (ethyl, methyl or isopropyl). Do not pour the alcohol directly on the window.

## Clean the Vision Sensor Lens Cover

To remove dust from the lens cover, use a pressurized air duster. The air must be free of oil, moisture or other contaminants that could remain on the lens cover. To clean the plastic window of the lens cover, use a small amount of isopropyl alcohol on a cleaning cloth. Do not scratch the plastic window. Do not pour the alcohol directly on the plastic window.

